Feed	3600	4000	4500	5000	6000	6250	6500	7200	7500	7800	8800	9100	10172	10875	11577	12280	13427	14575	15820	16390	16960	17457	17955	18452	18950	19532	20115	20697	21280	22027	22775	23522	24972	26377	27080	27726	28417	29108	29800
75											Nomad Metal Steel 1/8" 2FL Depth: 0.2032 mm Stepover: unspecified RPM: 8800 Feed: 76 Plunge: 25 315.836808 18.64 cu. cm.																												
205										Nomad Metal 360 Brass 1/8" 2FL Depth: 0.254 mm Stepover: unspecified RPM: 8000 Feed: 203 Plunge: 25 315.836808 18.64 cu. cm.	[illegible]	[illegible]																													
380										Nomad Metal Lead 1/8" 2FL Depth: 0.3302 mm Stepover: unspecified RPM: 8000 Feed: 381 Plunge: 76 315.836808 18.64 cu. cm.																													
500					Nomad Other Graphite 1/8" 2FL Depth: 0.508 mm Stepover: unspecified RPM: 6000 Feed: 508 Plunge: 381 315.836808 18.64 cu. cm.							Nomad Other Cork 1/8" 2FL Depth: 0.508 mm Stepover: unspecified RPM: 9000 Feed: 508 Plunge: 381 315.836808 18.64 cu. cm.														Shapeoko Other Graphite 1/4" 3FL Depth: 2.54 mm Stepover: unspecified RPM: 18950 Feed: 508 Plunge: 381 315.836808 18.64 cu. cm.														
580																																							
640																					Shapeoko Metal 360 Brass 1/4" 3FL Depth: 0.51 mm Stepover: unspecified RPM: 16960 Feed: 635 Plunge: 279 315.836808 18.64 cu. cm.																					
815																			Shapeoko Metal Aluminum (6061) 1/4" 3FL Depth: 0.76 mm Stepover: unspecified RPM: 16390 Feed: 762 Plunge: 254 315.836808 18.64 cu. cm.																					
885										Nomad Plastic PVC 1/8" 2FL Depth: 0.762 mm Stepover: unspecified RPM: 8000 Feed: 889 Plunge: 432 315.836808 18.64 cu. cm.																													
915																			Shapeoko Plastic PVC 1/4" 3FL Depth: 2.29 mm Stepover: unspecified RPM: 15820 Feed: 889 Plunge: 432 315.836808 18.64 cu. cm.																					
1015					Nomad Plastic Styrene 1/8" 2FL Depth: 0.762 mm Stepover: unspecified RPM: 6000 Feed: 1016 Plunge: 381 315.836808 18.64 cu. cm.					Nomad Composites Phenolic 1/8" 2FL Depth: 0.254 mm Stepover: unspecified RPM: 8000 Feed: 1016 Plunge: 381 315.836808 18.64 cu. cm.																													
1115												Nomad Plastic ABS 1/8" 2FL Depth: 0.4064 mm Stepover: unspecified RPM: 9000 Feed: 1067 Plunge: 381 315.836808 18.64 cu. cm. Nomad Plastic Acrylic 1/8" 2FL Depth: 0.4826 mm Stepover: unspecified RPM: 9000 Feed: 1119 Plunge: 356 315.836808 18.64 cu. cm.																														
1270										Nomad Wood Plywood 1/8" 2FL Depth: 0.8636 mm Stepover: unspecified RPM: 7800 Feed: 1270 Plunge: 559 315.836808 18.64 cu. cm.																													
1400												Nomad Composites G10 XX 1/8" 2FL Depth: 0.381 mm Stepover: unspecified RPM: 6500 Feed: 1397 Plunge: 635 315.836808 18.64 cu. cm.																													
1525																																							
1650																																							
1825																																							
1905																																							
2540																																							

Shapeoko Metal Steel 1/4" 3FL
Depth: 0.51 mm
Stepover: unspecified
RPM: 16390 Feed: 305 Plunge: 127
315.836808 18.64 cu. cm.

Shapeoko Plastic PVC 1/4" 3FL
Depth: 2.29 mm
Stepover: unspecified
RPM: 15820 Feed: 889 Plunge: 432
315.836808 18.64 cu. cm.

Shapeoko Composites Carbon fiber 1/4" 3FL
Depth: 1.52 mm
Stepover: unspecified
RPM: 15820 Feed: 1143 Plunge: 508
315.836808 18.64 cu. cm.

Shapeoko Other Cork 1/4" 3FL
Depth: 7.6 mm
Stepover: unspecified
RPM: 24270 Feed: 1524 Plunge: 762
315.836808 18.64 cu. cm.

Shapeoko Wood Pine 1/4" 3FL
Depth: 10.16 mm
Stepover: unspecified
RPM: 20115 Feed: 1905 Plunge: 1016
315.836808 18.64 cu. cm.

Shapeoko Plastic HDPE 1/4" 3FL
Depth: 3.18 mm
Stepover: unspecified
RPM: 21280 Feed: 2032 Plunge: 1016
315.836808 18.64 cu. cm.

Shapeoko Plastic Polypropylene 1/4" 3FL
Depth: 2.03 mm
Stepover: unspecified
RPM: 24270 Feed: 2286 Plunge: 381
315.836808 18.64 cu. cm.

Shapeoko Wood Plywood 1/4" 3FL
Depth: 6.35 mm
Stepover: unspecified
RPM: 18950 Feed: 2540 Plunge: 1270
315.836808 18.64 cu. cm.