

%

(FILENAME: )

()

G21

G90

G0X0.000Y0.000Z4.000

(TOOL/MILL,0.0250,0,10.0000,30.0)

M6 T9

M3 S2482

G0X17.716Y7.543

G0

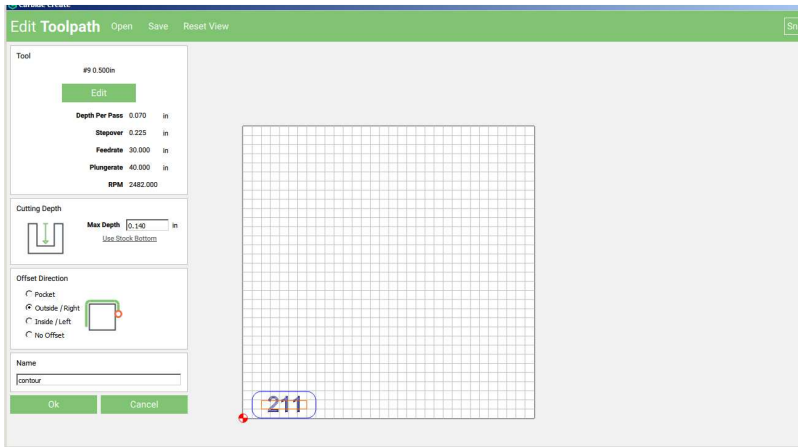
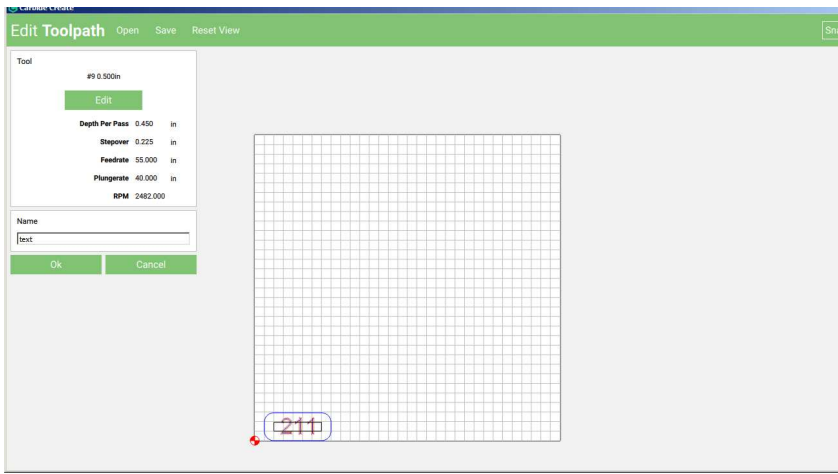
G1Z-0.000F1016.0

G1X18.501Y7.001Z-1.150F1397.0

X18.993Y7.756Z-0.000

G0Z4.000

G0X17.716Y12.228



```

%
(FILENAME: )
()
G21
G90
G0X0.000Y0.000Z4.000
(TOOL/MILL,0.0250,0,10.0000,30.0)
M6 T9
M3 S1000
G0X17.770Y12.104
G0
G1Z-0.000F10.0
G1X18.562Y12.666Z-1.187F10.0
X19.156Y11.873Z-0.000
G0Z4.000
G0X18.562Y12.666
G0
G1Z-1.187F10.0
G1X18.728Y13.144Z-1.175F10.0
X18.988Y13.581Z-1.159
X19.259Y13.875Z-1.129
X19.665Y14.169Z-1.086

```