

%
(1)
(T3 D=6.35 CR=0 - ZMIN=-17 - flat end mill)
G90
G17
G21
G28 G91 Z0
G90

(Pocket1)
M9
T3 M6
S20628 M3
G54
M9
G0 X20.498 Y43.277
Z15
Z2
G1 Z1.685 F254
S21774
X20.495 Y43.274 Z1.614 F3738.9
G2 X20.487 Y43.266 Z1.545 I-2.122 J2.143
X20.473 Y43.253 Z1.477 I-2.114 J2.152
X20.454 Y43.234 Z1.412 I-2.1 J2.165
X20.43 Y43.211 Z1.35 I-2.081 J2.184
X20.4 Y43.184 Z1.293 I-2.056 J2.207
X20.365 Y43.153 Z1.24 I-2.027 J2.234
X20.326 Y43.119 Z1.192 I-1.992 J2.265
X20.282 Y43.082 Z1.151 I-1.953 J2.299
X20.234 Y43.044 Z1.116 I-1.909 J2.335
X20.183 Y43.005 Z1.088 I-1.861 J2.374
X20.131 Y42.967 Z1.069 I-1.81 J2.413
X20.078 Y42.929 Z1.056 I-1.758 J2.451
X20.022 Y42.892 Z1.05 I-1.705 J2.488
X16.724 Y47.943 Z0.719 I-1.649 J2.525
X20.022 Y42.892 Z0.388 I1.649 J-2.525
X16.724 Y47.943 Z0.057 I-1.649 J2.525
X20.022 Y42.892 Z-0.274 I1.649 J-2.525
X15.357 Y45.418 Z-0.5 I-1.649 J2.525
S20628
G1 Y132.88 F254
X15.36 Y134.096
X15.368 Y135.002
X15.378 Y135.601
X15.391 Y136.2
X15.409 Y136.792
X15.448 Y137.68
X15.503 Y138.562
X15.552 Y139.146
X15.579 Y139.429

X15.649 Y140.077
X15.757 Y140.86
X15.855 Y141.425
X15.907 Y141.694
X16.026 Y142.249
X16.095 Y142.514
X16.205 Y142.931
X16.238 Y143.038
X16.418 Y143.595
X16.457 Y143.697
X16.623 Y144.112
X16.72 Y144.34
X16.973 Y144.852
X17.113 Y145.088
X17.275 Y145.352
X17.431 Y145.586
X17.603 Y145.815
X17.791 Y146.039
X18.02 Y146.281
X18.145 Y146.405
X18.384 Y146.617
X18.529 Y146.735
X18.603 Y146.791
X18.855 Y146.977
X19.103 Y147.14
X19.215 Y147.21
X19.578 Y147.413
X19.819 Y147.531
X20.077 Y147.65
X20.324 Y147.753
X20.587 Y147.853
X20.848 Y147.947
X20.862 Y147.951
X21.651 Y148.178
X21.835 Y148.224
X22.459 Y148.356
X22.715 Y148.406
X23.556 Y148.535
X24.416 Y148.627
X24.687 Y148.651
X25.565 Y148.712
X26.443 Y148.75
X26.725 Y148.757
X28.543 Y148.786
X29.141 Y148.789
X59.757
X60.666 Y148.785
X61.266 Y148.779
X61.861 Y148.768
X62.149 Y148.759

X63.052 Y148.725
X63.327 Y148.712
X64.488 Y148.628
X65.634 Y148.495
X66.178 Y148.408
X66.729 Y148.301
X66.997 Y148.239
X67.268 Y148.174
X67.532 Y148.102
X67.806 Y148.023
X67.989 Y147.965
X68.318 Y147.85
X68.569 Y147.754
X68.828 Y147.644
X69.067 Y147.538
X69.582 Y147.269
X69.645 Y147.231
X70.077 Y146.952
X70.156 Y146.898
X70.343 Y146.749
X70.652 Y146.498
X70.718 Y146.434
X70.87 Y146.28
X71.115 Y146.03
X71.293 Y145.815
X71.468 Y145.584
X71.622 Y145.355
X71.927 Y144.849
X72.04 Y144.621
X72.173 Y144.345
X72.28 Y144.107
X72.483 Y143.581
X72.565 Y143.335
X72.733 Y142.79
X72.871 Y142.238
X72.933 Y141.977
X73.044 Y141.414
X73.093 Y141.144
X73.182 Y140.572
X73.22 Y140.297
X73.29 Y139.717
X73.318 Y139.437
X73.372 Y138.853
X73.433 Y137.974
X73.477 Y137.086
X73.488 Y136.797
X73.507 Y136.199
X73.52 Y135.601
X73.53 Y135.001
X73.536 Y134.4

X73.541 Y133.185
Y32.234
X73.538 Y31.019
X73.53 Y30.113
X73.52 Y29.513
X73.507 Y28.915
X73.489 Y28.323
X73.45 Y27.434
X73.395 Y26.553
X73.346 Y25.969
X73.319 Y25.686
X73.249 Y25.038
X73.141 Y24.254
X73.043 Y23.69
X72.991 Y23.42
X72.872 Y22.865
X72.803 Y22.601
X72.693 Y22.185
X72.66 Y22.077
X72.48 Y21.52
X72.441 Y21.418
X72.275 Y21.002
X72.178 Y20.775
X71.925 Y20.263
X71.785 Y20.027
X71.623 Y19.763
X71.466 Y19.528
X71.294 Y19.3
X71.107 Y19.075
X70.877 Y18.834
X70.752 Y18.71
X70.514 Y18.497
X70.368 Y18.38
X70.295 Y18.323
X70.043 Y18.138
X69.796 Y17.976
X69.683 Y17.905
X69.32 Y17.702
X69.079 Y17.584
X68.821 Y17.465
X68.574 Y17.362
X68.312 Y17.262
X68.051 Y17.169
X68.035 Y17.164
X67.247 Y16.937
X67.059 Y16.89
X66.438 Y16.759
X66.183 Y16.709
X65.342 Y16.58
X64.482 Y16.488

X64.21 Y16.464
X63.332 Y16.403
X62.454 Y16.365
X62.173 Y16.358
X60.355 Y16.328
X59.758 Y16.326
X30.057
X28.535 Y16.328
X27.631 Y16.336
X27.038 Y16.347
X26.75 Y16.356
X25.846 Y16.39
X25.57 Y16.403
X24.41 Y16.486
X23.264 Y16.62
X22.719 Y16.707
X22.169 Y16.814
X21.902 Y16.876
X21.631 Y16.941
X21.367 Y17.013
X21.093 Y17.092
X20.91 Y17.149
X20.58 Y17.266
X20.329 Y17.361
X20.07 Y17.471
X19.83 Y17.577
X19.316 Y17.846
X19.253 Y17.883
X18.823 Y18.162
X18.742 Y18.217
X18.555 Y18.366
X18.246 Y18.617
X18.18 Y18.681
X18.027 Y18.835
X17.783 Y19.085
X17.605 Y19.299
X17.43 Y19.531
X17.276 Y19.76
X16.971 Y20.265
X16.858 Y20.494
X16.725 Y20.77
X16.618 Y21.008
X16.415 Y21.534
X16.333 Y21.78
X16.165 Y22.324
X16.027 Y22.877
X15.965 Y23.138
X15.854 Y23.701
X15.805 Y23.97
X15.716 Y24.543

X15.678 Y24.818
X15.608 Y25.398
X15.58 Y25.678
X15.526 Y26.261
X15.465 Y27.14
X15.421 Y28.028
X15.41 Y28.318
X15.391 Y28.916
X15.378 Y29.514
X15.368 Y30.114
X15.362 Y30.715
X15.357 Y31.929
Y45.418
G2 X18.281 Y49.812 I4.764 J0
G3 X21.206 Y54.207 I-1.831 J4.389
G1 X21.108 Y135.492
G2 X21.208 Y138.294 I83.324 J-1.59
X21.639 Y141.064 I13.811 J-0.729
X23.089 Y142.559 I2.049 J-0.536
X25.137 Y142.938 I2.834 J-9.61
G1 X61.184 Y143.048
G2 X63.37 Y142.977 I-0.862 J-60.19
X65.538 Y142.694 I-0.699 J-13.784
X67.699 Y140.029 I-0.567 J-2.668
G3 X67.761 Y136.599 I103.609 J0.14
G1 X67.81 Y32.242
X67.805 Y28.048
G2 X67.185 Y23.772 I-15.22 J0.022
X65.359 Y22.286 I-1.995 J0.587
X63.01 Y22.125 I-7.712 J95.006
G1 X27.177 Y22.077
G2 X24.928 Y22.167 I1.721 J70.752
X22.717 Y22.589 I0.479 J8.517
X21.356 Y24.434 I0.627 J1.888
G3 X21.239 Y26.725 I-38.491 J-0.821
G1 X21.206 Y54.207
G2 X23.489 Y57.634 I3.707 J0.004
G3 X25.772 Y61.061 I-1.431 J3.427
G1 X25.778 Y136.583
G2 X27.648 Y138.402 I1.901 J-0.083
G1 X61.015 Y138.412
G2 X63.129 Y136.341 I-0.023 J-2.138
G1 Y28.77
G2 X61.038 Y26.709 I-2.125 J0.065
G1 X27.886 Y26.703
G2 X25.769 Y28.775 I0.02 J2.138
G1 X25.772 Y61.061
G2 X28.094 Y64.544 I3.774 J0
G3 X30.416 Y68.027 I-1.451 J3.483
G1 Y131.827

G2 X32.318 Y133.729 I1.902 J0
G1 X56.555 Y133.73
G2 X58.482 Y131.803 I0 J-1.927
G1 Y33.313
G2 X56.554 Y31.385 I-1.928 J0
G1 X32.343
G2 X30.416 Y33.312 I0 J1.927
G1 Y68.027
G2 X32.757 Y71.538 I3.804 J0
G3 X35.098 Y75.049 I-1.463 J3.511
G1 X35.097 Y127.146
G2 X37 Y129.048 I1.902 J0
G1 X51.874
G2 X53.8 Y127.122 I0 J-1.926
G1 X53.801 Y37.993
G2 X51.874 Y36.067 I-1.927 J0
G1 X37.024 Y36.066
G2 X35.098 Y37.993 I0 J1.926
G1 Y75.049
G2 X37.438 Y78.56 I3.804 J0
G3 X39.779 Y82.071 I-1.463 J3.511
G1 Y122.464
G2 X41.681 Y124.367 I1.902 J0
G1 X47.193
G2 X49.119 Y122.44 I0 J-1.926
G1 Y42.674
G2 X47.193 Y40.748 I-1.927 J0
G1 X41.705
G2 X39.779 Y42.674 I0 J1.926
G1 Y82.071
G2 X41.353 Y84.433 I2.559 J0
G3 X42.928 Y86.795 I-0.984 J2.362
G1 Y119.471
G2 X45.97 I1.521 J0
G1 Y45.316
G2 X44.551 Y43.897 I-1.419 J0
G1 X44.347
G2 X42.928 Y45.316 I0 J1.419
G1 Y86.795
G2 X42.932 Y86.866 Z-0.496 I0.635 J0 F5080
X42.944 Y86.935 Z-0.484 I0.631 J-0.071
X42.962 Y87.001 Z-0.464 I0.619 J-0.14
X42.987 Y87.062 Z-0.437 I0.601 J-0.206
X43.016 Y87.117 Z-0.403 I0.576 J-0.267
X43.048 Y87.165 Z-0.361 I0.547 J-0.322
X43.08 Y87.207 Z-0.314 I0.516 J-0.371
X43.112 Y87.242 Z-0.261 I0.483 J-0.413
X43.142 Y87.27 Z-0.203 I0.451 J-0.447
X43.169 Y87.292 Z-0.141 I0.421 J-0.476
X43.191 Y87.309 Z-0.075 I0.394 J-0.498

X43.207 Y87.32 Z-0.006 I0.373 J-0.514
X43.217 Y87.327 Z0.064 I0.356 J-0.526
G1 X43.22 Y87.329 Z0.135
G0 Z5
X42.251 Y44.871
Z1.185
S21774
G1 X42.254 Y44.868 Z1.115 F3738.9
G3 X42.262 Y44.86 Z1.046 I2.195 J2.068
X42.275 Y44.846 Z0.979 I2.187 J2.077
X42.293 Y44.828 Z0.915 I2.174 J2.09
X42.316 Y44.804 Z0.854 I2.156 J2.109
X42.344 Y44.776 Z0.796 I2.133 J2.133
X42.377 Y44.745 Z0.744 I2.105 J2.16
X42.414 Y44.71 Z0.696 I2.072 J2.192
X42.456 Y44.673 Z0.655 I2.035 J2.227
X42.502 Y44.633 Z0.62 I1.993 J2.264
X42.551 Y44.593 Z0.591 I1.948 J2.303
X42.603 Y44.552 Z0.57 I1.898 J2.344
X42.657 Y44.511 Z0.556 I1.847 J2.385
X42.713 Y44.47 Z0.55 I1.792 J2.426
X46.185 Y49.403 Z0.219 I1.736 J2.467
X42.713 Y44.47 Z-0.112 I-1.736 J-2.467
X46.185 Y49.403 Z-0.443 I1.736 J2.467
X42.713 Y44.47 Z-0.774 I-1.736 J-2.467
X46.185 Y49.403 Z-1.105 I1.736 J2.467
X42.713 Y44.47 Z-1.435 I-1.736 J-2.467
X44.449 Y43.92 Z-1.5 I1.736 J2.467
S20628
G1 X44.535 F254
G3 X45.955 Y45.34 I0 J1.419
G1 X45.954 Y119.455
G3 X42.943 I-1.505 J0
G1 Y45.34
G3 X44.363 Y43.92 I1.419 J0
G1 X44.449
G2 X47.402 Y42.299 I0 J-3.5
G3 X50.636 Y43.241 I1.48 J0.942
G1 X50.635 Y123.949
G3 X48.709 Y125.875 I-1.927 J0
G1 X40.164 Y125.876
G3 X38.262 Y123.973 I0 J-1.902
G1 Y41.166
G3 X40.189 Y39.239 I1.927 J0
G1 X48.709
G3 X50.636 Y41.166 I0 J1.927
G1 Y43.241
G2 X52.976 Y46.752 I3.804 J0
G3 X55.317 Y50.263 I-1.463 J3.511
G1 Y128.63

G3 X53.39 Y130.556 I-1.927 J0
G1 X35.484 Y130.557
G3 X33.581 Y128.656 I0 J-1.902
G1 Y36.485
G3 X35.507 Y34.559 I1.927 J0
G1 X53.39 Y34.558
G3 X55.317 Y36.485 I0 J1.927
G1 Y50.263
G2 X57.656 Y53.771 I3.8 J0
G3 X59.995 Y57.279 I-1.462 J3.508
G1 X59.996 Y133.29
G3 X58.05 Y135.236 I-1.95 J-0.004
G1 X30.804 Y135.237
G3 X28.904 Y133.345 I0.003 J-1.902
G1 X28.902 Y31.822
G3 X30.845 Y29.879 I1.945 J0.003
G1 X58.048 Y29.878
G3 X59.994 Y31.817 I-0.003 J1.949
G1 X59.995 Y57.279
G2 X62.301 Y60.739 I3.748 J0
G3 X64.607 Y64.198 I-1.441 J3.459
G1 X64.608 Y137.674
G3 X62.306 Y139.916 I-2.427 J-0.19
G1 X26.142 Y139.889
G3 X24.333 Y138.191 I0.082 J-1.901
G1 X24.387 Y34.072
G2 X24.272 Y30.755 I-47.264 J-0.033
G3 X24.29 Y27.436 I22.152 J-1.543
X26.593 Y25.199 I2.427 J0.195
G1 X62.287 Y25.207
G3 X64.607 Y27.484 I-0.094 J2.416
G1 Y64.198
G2 X67.233 Y68.137 I4.267 J0
G3 X69.859 Y72.076 I-1.641 J3.939
G1 Y132.269
X69.857 Y133.485
X69.846 Y134.699
X69.835 Y135.606
X69.822 Y136.199
X69.813 Y136.485
X69.788 Y137.079
X69.741 Y137.964
X69.72 Y138.236
X69.64 Y139.131
X69.611 Y139.408
X69.545 Y139.951
X69.338 Y141.096
X69.282 Y141.363
X69.222 Y141.629
X69.156 Y141.882

X69.115 Y142.024
X68.752 Y142.956
X68.718 Y143.019
X68.573 Y143.281
X68.481 Y143.407
X68.418 Y143.489
X68.39 Y143.524
X68.02 Y143.879
X67.927 Y143.946
X67.815 Y144.016
X66.968 Y144.407
X66.929 Y144.424
X66.892 Y144.436
X66.626 Y144.513
X66.062 Y144.658
X65.803 Y144.718
X65.58 Y144.763
X64.436 Y144.918
X64.187 Y144.946
X63.615 Y144.987
X63.321 Y145.006
X62.722 Y145.042
X62.449 Y145.056
X60.957 Y145.09
X60.67 Y145.092
X56.697 Y145.098
X31.894 Y145.099
X28.532 Y145.095
X27.94 Y145.091
X27.051 Y145.07
X26.15 Y145.035
X25.568 Y145.01
X25.001 Y144.969
X24.751 Y144.945
X23.582 Y144.788
X22.94 Y144.688
X22.497 Y144.572
X21.921 Y144.406
X21.617 Y144.286
X21.198 Y144.076
X21.184 Y144.068
X20.896 Y143.897
X20.612 Y143.638
X20.544 Y143.568
X20.478 Y143.487
X20.412 Y143.401
X20.335 Y143.297
X20.329 Y143.286
X20.16 Y142.983
X20.025 Y142.636

X19.922 Y142.355
X19.709 Y141.756
X19.602 Y141.277
X19.56 Y141.08
X19.392 Y140.24
X19.325 Y139.684
X19.294 Y139.412
X19.199 Y138.529
X19.18 Y138.273
X19.133 Y137.376
G2 Y137.365 I-1.835 J0.096
G1 X19.098 Y136.776
X19.079 Y136.196
X19.072 Y135.906
X19.058 Y135
X19.048 Y134.091
X19.041 Y132.878
X19.038 Y127.376
X19.039 Y34.068
X19.042 Y31.322
X19.049 Y30.42
X19.084 Y28.616
X19.108 Y28.032
X19.122 Y27.74
X19.155 Y27.156
X19.178 Y26.881
X19.259 Y25.981
X19.287 Y25.698
X19.323 Y25.384
X19.351 Y25.176
X19.562 Y24.007
X19.616 Y23.736
X19.666 Y23.509
X19.826 Y22.959
X19.852 Y22.87
X19.993 Y22.51
X20.086 Y22.281
X20.188 Y22.088
X20.319 Y21.847
X20.417 Y21.715
X20.567 Y21.521
X20.634 Y21.452
X20.781 Y21.31
X20.982 Y21.163
X21.361 Y20.972
X21.923 Y20.713
X22.282 Y20.609
X22.562 Y20.533
X23.099 Y20.395
X23.822 Y20.283

X24.461 Y20.197
X24.711 Y20.169
X25.283 Y20.128
X25.577 Y20.108
X26.176 Y20.073
X26.449 Y20.059
X27.939 Y20.025
X28.532 Y20.021
X32.507 Y20.016
X44.755
X57.31
X60.366 Y20.02
X60.958 Y20.024
X61.847 Y20.045
X62.748 Y20.08
X63.33 Y20.105
X63.897 Y20.146
X64.147 Y20.17
X65.616 Y20.367
X65.856 Y20.406
X66.082 Y20.454
X66.452 Y20.549
X66.607 Y20.59
X66.828 Y20.657
X67.066 Y20.746
X67.325 Y20.848
X67.509 Y20.928
X67.692 Y21.037
X67.992 Y21.221
X68.129 Y21.346
X68.301 Y21.506
X68.369 Y21.57
X68.483 Y21.717
X68.572 Y21.837
X68.789 Y22.236
X69.183 Y23.343
X69.215 Y23.44
X69.218 Y23.449
X69.455 Y24.636
X69.506 Y24.891
X69.539 Y25.122
X69.604 Y25.702
X69.699 Y26.588
X69.719 Y26.849
X69.788 Y28.04
X69.8 Y28.323
X69.819 Y28.912
X69.845 Y30.421
X69.851 Y31.021
X69.856 Y31.931

X69.859 Y35.598
Y72.076
G3 X69.855 Y72.147 Z-1.496 I-0.635 J0 F5080
X69.844 Y72.216 Z-1.484 I-0.631 J-0.071
X69.825 Y72.282 Z-1.464 I-0.619 J-0.14
X69.8 Y72.343 Z-1.437 I-0.601 J-0.206
X69.771 Y72.398 Z-1.403 I-0.576 J-0.267
X69.74 Y72.447 Z-1.361 I-0.547 J-0.322
X69.707 Y72.488 Z-1.314 I-0.516 J-0.371
X69.675 Y72.523 Z-1.261 I-0.483 J-0.413
X69.645 Y72.551 Z-1.203 I-0.451 J-0.447
X69.618 Y72.574 Z-1.141 I-0.421 J-0.476
X69.597 Y72.59 Z-1.075 I-0.394 J-0.498
X69.581 Y72.601 Z-1.006 I-0.373 J-0.514
X69.571 Y72.608 Z-0.936 I-0.356 J-0.526
G1 X69.567 Y72.61 Z-0.865
G0 Z5
X40.8 Y117.537
Z0.185
S21774
G1 X40.803 Y117.535 Z0.114 F3738.9
G3 X40.811 Y117.526 Z0.045 I2.122 J2.143
X40.825 Y117.513 Z-0.023 I2.114 J2.152
X40.844 Y117.494 Z-0.088 I2.1 J2.165
X40.868 Y117.471 Z-0.15 I2.081 J2.184
X40.898 Y117.444 Z-0.207 I2.056 J2.207
X40.933 Y117.413 Z-0.26 I2.027 J2.234
X40.972 Y117.379 Z-0.308 I1.992 J2.265
X41.016 Y117.343 Z-0.349 I1.953 J2.299
X41.064 Y117.304 Z-0.384 I1.909 J2.335
X41.115 Y117.265 Z-0.412 I1.861 J2.374
X41.166 Y117.227 Z-0.431 I1.81 J2.413
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G3 X45.941 I1.492 J0
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G1 X40.177

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Z2
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X43.536 Y118.706 Z-2.274 I-2.467 J1.736
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G1 X40.611

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X45.062 Y72.688
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G3 X45.02 Y117.545 I-36.756 J2.184
X44.591 Y117.97 I-0.428 J-0.003
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G3 X43.878 Y117.545 I0 J-0.428
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G2 X54.2 Y123.321 I37.758 J0.437
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G1 X44.332
G3 X43.903 Y115.878 I0 J-0.428
G1 X43.886 Y49.951
G3 X45.012 Y49.949 I0.563 J0.009
G1 X44.91 Y82.711
G2 X46.777 Y85.518 I3.029 J0.009
G3 X48.644 Y88.325 I-1.176 J2.807
G1 X48.641 Y118.044
G3 X46.658 Y119.988 I-1.984 J-0.041
G1 X42.159
G3 X40.259 Y118.125 I0.002 J-1.902
G1 X40.249 Y47.077
G3 X42.231 Y45.132 I1.984 J0.04
G1 X46.667
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G1 X48.644 Y88.325
G2 X50.93 Y91.756 I3.718 J0
G3 X53.216 Y95.188 I-1.43 J3.429
G1 X53.204 Y116.929
G2 X53.232 Y119.805 I47.556 J0.979
G3 X53.23 Y122.681 I-35.41 J1.413
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G3 X35.668 Y122.681 I0.039 J-2.076
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G3 X37.698 Y40.456 I2.083 J0.08
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G2 X55.557 Y98.691 I3.789 J0.002
G3 X57.898 Y102.195 I-1.461 J3.511
G1 X57.921 Y115.275
G2 X57.962 Y121.225 I144.98 J1.99
G3 X57.765 Y127.172 I-49.23 J1.345
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G3 X31.171 Y127.572 I0.125 J-1.898
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G2 X30.963 Y44.402 I-245.638 J-3.19
G3 X31.106 Y38.056 I89.436 J-1.149
X33.387 Y35.822 I2.369 J0.138
G1 X55.547 Y35.819

G3 X57.784 Y37.947 I-0.116 J2.361
G1 X57.898 Y102.195
G2 X60.326 Y105.82 I3.931 J-0.007
G3 X62.754 Y109.445 I-1.506 J3.634
G1 X62.772 Y117.094
G2 X62.732 Y121.796 I143.036 J3.55
G3 X62.593 Y126.496 I-62.303 J0.502
G2 X62.494 Y128.722 I48.162 J3.253
G3 X62.315 Y130.944 I-18.898 J-0.402
X62.295 Y131.084 I-26.598 J-3.728
X62.272 Y131.223 I-3.455 J-0.503
X59.333 Y133.915 I-3.262 J-0.61
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G2 X34.036 Y134.095 I-1.619 J127.373
G3 X29.655 Y133.937 I-0.824 J-37.961
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G2 X26.268 Y38.63 I-77.84 J-2.599
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X26.704 Y33.727 I15.563 J3.187
X29.598 Y31.207 I3.171 J0.72
X41.638 Y30.756 I10.744 J125.845
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G3 X59.448 Y31.208 I0.255 J23.732
X62.261 Y33.823 I-0.357 J3.204
X62.516 Y36.591 I-14.912 J2.771
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G1 X25.235 Y26.54
G2 X25.256 Y26.53 I-0.806 J-1.651

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X37.747 Y25.389
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X68.608 Y67.11
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X68.153 Y118.638 Z-6.575 I-0.384 J-0.506

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G0 Z5
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Z-5.315
S21774
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X44.819 Y84.576 Z-5.521 I2.077 J-2.187
X44.8 Y84.558 Z-5.585 I2.091 J-2.174
X44.776 Y84.535 Z-5.646 I2.109 J-2.156
X44.749 Y84.507 Z-5.704 I2.133 J-2.133
X44.717 Y84.474 Z-5.756 I2.16 J-2.105
X44.682 Y84.436 Z-5.804 I2.192 J-2.072
X44.645 Y84.395 Z-5.845 I2.227 J-2.035
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X44.565 Y84.3 Z-5.909 I2.303 J-1.947
X44.524 Y84.248 Z-5.93 I2.344 J-1.898
X44.483 Y84.194 Z-5.944 I2.385 J-1.846
X44.442 Y84.138 Z-5.95 I2.426 J-1.792
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X44.442 Y84.138 Z-6.612 I-2.467 J1.736
X49.376 Y80.666 Z-6.943 I2.467 J-1.736
X44.442 Y84.138 Z-7.274 I-2.467 J1.736
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G2 X42.612 Y80.481 I-2.081 J0
G3 X41.332 Y78.561 I0.8 J-1.921
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G3 X43.383 Y48.27 I2.055 J0.049
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G2 X35.966 Y126.23 I-1 J26.756
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X30.911 Y28.785
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X21.015 Y65.894
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G0 Z5
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Z-6.315
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X43.42 Y83.651 Z-6.585 I2.09 J-2.174
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X43.302 Y83.529 Z-6.804 I2.192 J-2.072
X43.265 Y83.487 Z-6.845 I2.227 J-2.035
X43.226 Y83.442 Z-6.88 I2.264 J-1.993
X43.185 Y83.393 Z-6.909 I2.303 J-1.948
X43.144 Y83.341 Z-6.93 I2.344 J-1.899
X43.103 Y83.286 Z-6.944 I2.385 J-1.847
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G3 X46.376 Y111.59 I-29.29 J0.66
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G3 X37.917 Y74.632 I1.43 J-3.442
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G2 X37.878 Y53.755 I-93.179 J-2.501
G3 X38.042 Y49.066 I40.181 J-0.945
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X50.879 Y49.099 I-0.05 J2.26
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G3 X48.628 Y118.109 I-2.251 J-0.213
X40.216 Y118.113 I-4.29 J-191.631
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G3 X33.384 Y47.604 I398.56 J26.043
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G1 X55.679 Y114.607
G2 X55.552 Y117.51 I64.117 J4.254
G3 X55.233 Y120.398 I-16.372 J-0.344
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G2 X28.82 Y42.905 I-33.822 J-5.386
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X43.513 Y36.927 I7.51 J62.628
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X60.546 Y118.906
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X35.02 Y127.638 I3.03 J-79.166
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X23.686 Y40.323
X24.217 Y39.065
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X26.06 Y35.098
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X65.687 Y42.371
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X62.644 Y130.212
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G1 X62.413 Y130.495
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G1 X62.275 Y130.625

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X21.943 Y96.772
X21.933 Y94.33
X21.913 Y86.073
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X21.915 Y78.125
X21.935 Y70.176
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G0 Z5
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Z-7.315
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X44.459 Y50.461 I2.602 J79.478
X47.36 Y50.5 I-0.574 J152.168

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X23.862 Y49.77
X24.456 Y46.038
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X25.361 Y42.426
X26.728 Y39.77
X27.353 Y39.163
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G2 X27.628 Y38.865 I-1.318 J-1.28
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X33.404 Y35.597
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G1 X35.573 Y35.211
X35.776 Y35.177
X36.297 Y35.144
G2 X36.339 Y35.141 I-0.116 J-1.834
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X38.702 Y34.94
X39.285 Y34.927

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X40.528
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X42.009 Y34.854
X44.449 Y34.844
X47.194 Y34.855
X47.483 Y34.857
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X53.674 Y35.239
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X55.973 Y35.664
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G1 X57.521 Y36.121
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X58.903 Y36.688
X59.066 Y36.794
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X60.492 Y37.751
G2 X60.595 Y37.855 I1.359 J-1.237
G1 X60.648 Y37.906
G2 X60.719 Y37.969 I1.257 J-1.341
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X61.938 Y39.329
G2 X61.953 Y39.352 I1.555 J-0.979
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G2 X62.246 Y39.79 I1.54 J-1.002
G1 X62.296 Y39.854
G2 X62.334 Y39.9 I1.446 J-1.134
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G2 X63.117 Y41.389 I1.657 J-0.795
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X63.783 Y43.147
X64.011 Y44.017
X64.013 Y44.024
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X65.738 Y103.755
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G1 X65.4 Y111.058
X65.384 Y111.331
X65.111 Y114.363
G2 X65.11 Y114.381 I1.83 J0.164
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G1 X63.842 Y121.538
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G1 X60.019 Y127.556
G2 X59.852 Y127.672 I0.967 J1.562
G1 X59.732 Y127.766

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G2 X57.62 Y128.892 I0.802 J1.653
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X23.026 Y94.626
X23.013 Y92.795
X23.002 Y90.659
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G0 Z5
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Z-8.315
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X44.788 Y84.848 Z-8.585 I2.091 J-2.174
X44.765 Y84.825 Z-8.646 I2.11 J-2.156
X44.737 Y84.797 Z-8.704 I2.133 J-2.132
X44.706 Y84.764 Z-8.756 I2.161 J-2.104
X44.671 Y84.727 Z-8.804 I2.193 J-2.071
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X44.431 Y84.428 Z-9.612 I-2.467 J1.735
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G2 X42.071 Y80.006 I-2.897 J-0.001
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X40.633 Y56.041
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G1 X46.024 Y53.907
G3 X48.304 Y56.007 I-0.011 J2.3
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G2 X45.303 Y115.991 I-2.025 J30.048
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G3 X54.71 Y45.027 I0.1 J12.127
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X59.027 Y98.373
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G2 Y60.16 I-1.835 J-0.1
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G0 Z5

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X63.187 Y90.651
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X26.238 Y60.207

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G2 X50.11 Y102.75 I76.426 J6.089
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G3 X60.615 Y106.221 Z-12.996 I-0.631 J-0.069 F5080
X60.596 Y106.288 Z-12.984 I-0.62 J-0.139
X60.57 Y106.352 Z-12.964 I-0.6 J-0.207
X60.539 Y106.41 Z-12.937 I-0.575 J-0.27
X60.504 Y106.461 Z-12.903 I-0.544 J-0.328
X60.467 Y106.506 Z-12.861 I-0.509 J-0.38
X60.43 Y106.544 Z-12.814 I-0.472 J-0.425
X60.395 Y106.575 Z-12.761 I-0.435 J-0.463
X60.362 Y106.6 Z-12.703 I-0.399 J-0.494
X60.333 Y106.619 Z-12.641 I-0.366 J-0.519
X60.31 Y106.633 Z-12.575 I-0.338 J-0.538
X60.292 Y106.643 Z-12.506 I-0.314 J-0.552
X60.282 Y106.648 Z-12.436 I-0.297 J-0.561
G1 X60.278 Y106.65 Z-12.365
G0 Z5
X44.218 Y80.178
Z-11.315
S21774
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G3 X44.229 Y80.189 Z-11.454 I-2.052 J2.211
X44.243 Y80.202 Z-11.521 I-2.06 J2.203
X44.262 Y80.22 Z-11.585 I-2.074 J2.19
X44.285 Y80.243 Z-11.646 I-2.093 J2.172
X44.313 Y80.271 Z-11.704 I-2.117 J2.149
X44.345 Y80.303 Z-11.756 I-2.145 J2.121
X44.38 Y80.34 Z-11.804 I-2.176 J2.088
X44.418 Y80.382 Z-11.845 I-2.211 J2.051
X44.457 Y80.427 Z-11.88 I-2.249 J2.01
X44.498 Y80.476 Z-11.909 I-2.289 J1.965
X44.54 Y80.527 Z-11.93 I-2.33 J1.916
X44.582 Y80.582 Z-11.944 I-2.371 J1.864
X44.623 Y80.637 Z-11.95 I-2.413 J1.81
X39.715 Y84.146 Z-12.281 I-2.454 J1.754
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X39.715 Y84.146 Z-12.943 I-2.454 J1.754
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X39.715 Y84.146 Z-13.605 I-2.454 J1.754
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X45.185 Y82.369 Z-14 I-2.454 J1.754
S20628
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G2 X45.199 Y96.804 I151.577 J5.55
G3 X45.043 Y99.472 I-33.684 J-0.639
X43.839 Y99.47 I-0.602 J-0.059
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G2 X43.648 Y70.192 I-179.346 J-3.282
G3 X43.855 Y65.643 I43.214 J-0.306
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G1 X45.185 Y82.369
G2 X47.024 Y85.071 I2.938 J-0.022
G3 X48.863 Y87.774 I-1.118 J2.738
G1 X48.904 Y90.957
G3 X47.991 Y103.366 I-71.509 J0.977
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X43.356 Y105.531 I-1.107 J-91.266
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G2 X40.455 Y66.878 I-237.219 J-11.036
G3 X40.926 Y61.63 I40.533 J0.985
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X45.459 I1.006 J77.339
X48.004 Y61.598 I-0.034 J2.62
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X48.814 Y83.145

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G3 X53.85 Y95.614 I-1.61 J3.7
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G2 X53.018 Y104.188 I249.392 J29.195
G3 X52.632 Y106.317 I-15.115 J-1.638
X47.708 Y110.548 I-5.485 J-1.403
X45.055 Y110.632 I-1.946 J-19.552
G2 X42.402 Y110.567 I-4.167 J115.742
X41.425 Y110.557 I-2.156 J164.921
G3 X40.449 Y110.509 I0.082 J-11.53
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X42.941 Y54.368 I0.924 J10.09
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X29.646 Y98.196

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X30.421 Y60.381
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X30.473 Y60.068
G2 X30.477 Y60.048 I-1.812 J-0.302
G1 X30.71 Y58.546
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X34.335 Y51.016
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G2 X38.831 Y49.181 I-0.471 J-1.776
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X42.948 Y65.482
G3 X45.974 Y65.46 I1.515 J0.22
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G1 X37.179 Y77.191
G3 X38.016 Y65.181 I71.314 J-1.066
G2 X38.18 Y63.868 I-22.281 J-3.46
G3 X38.397 Y62.563 I9.587 J0.917
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X45.96 Y58.819 I1.418 J72.143
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X50.994 Y65.785 I-17.825 J4.421
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G3 X51.753 Y81.751 I-223.175 J15.891
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G1 X56.359 Y100.785
G2 X56.356 Y100.802 I1.816 J0.281
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X31.807 Y93.933
X31.66 Y90.893

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G2 X43.562 Y90.183 I-97.047 J2.41
G3 X43.34 Y82.455 I230.324 J-10.464
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G2 X40.675 Y71.805 I-356.952 J-24.576
G3 X41.009 Y68.653 I34.784 J2.085
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G3 X48.781 Y81.619 I-72.719 J8.526
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X36.073 Y66.01
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Y87.257
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X53.015 Y98.584
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X49.273 Y104.835

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X35.546 Y97.376
X35.228 Y95.299
X35.152 Y94.727
X35.123 Y94.458
X34.901 Y92.04
X34.809 Y90.843
X34.793 Y90.581
X34.668 Y86.334
X34.585 Y82.684
X34.583 Y82.41
X34.61 Y80.285
Y80.281
X34.628 Y78.478
X34.648 Y78.035
X34.735 Y76.061
G2 X34.736 Y76.047 I-1.836 J-0.082
G1 X34.79 Y74.576
X34.813 Y74.343
X35.381 Y69.48
G3 X35.945 Y69.319 I0.315 J0.037
G1 X46.034 Y81.975
G3 X46.103 Y82.171 I-0.248 J0.198
S21774
X40.071 Y82.217 Z-16.331 I-3.016 J0.023 F3738.9

X46.103 Y82.171 Z-16.662 I3.016 J-0.023
X43.006 Y85.209 Z-16.831 I-3.016 J0.023
X40.076 Y82.008 Z-17 I0.081 J-3.015
X45.406 Y82.337 I2.665 J0.164
S20628
X45.035 Y86.447 I-72.112 J-4.443 F254
X43.799 Y86.452 I-0.618 J-0.074
X43.475 Y82.817 I48.62 J-6.166
X43.588 Y79.169 I22.032 J-1.139
X43.687 Y78.434 I18.956 J2.169
X43.81 Y77.703 I25.403 J3.912
X45.133 Y77.698 I0.662 J0.122
X45.422 Y82.076 I-17.444 J3.35
X45.406 Y82.337 I-72.127 J-4.183
G2 X46.857 Y84.987 I2.828 J0.174
G3 X48.232 Y87.678 I-1.318 J2.37
G1 X48.194 Y87.999
G2 X48.191 Y88.027 I1.825 J0.218
G1 X47.977 Y90.087
X47.955 Y90.195
X47.663 Y91.072
X47.659 Y91.077
X46.439 Y92.488
X46.288 Y92.646
X46.246 Y92.677
X44.409 Y92.937
X44.334 Y92.93
X44.07 Y92.9
X42.657 Y92.697
X42.601 Y92.653
X42.385 Y92.439
X41.822 Y91.843
X41.631 Y91.629
X41.265 Y91.159
X41.234 Y91.107
X41.08 Y90.672
X40.993 Y90.417
X40.942 Y90.241
X40.911 Y90.075
X40.375 Y85.848
X40.341 Y85.569
X40.051 Y82.59
X40.045 Y82.427
X40.147 Y80.675
G2 X40.148 Y80.661 I-1.834 J-0.106
G1 X40.159 Y80.429
X40.16 Y80.421
X40.231 Y78.879
X40.252 Y78.697
X40.746 Y76.006

G2 X40.753 Y75.965 I-1.807 J-0.332
G1 X40.877 Y75.19
X40.912 Y75.085
X41.063 Y74.715
X41.161 Y74.633
G2 X41.197 Y74.602 I-1.182 J-1.407
G1 X41.38 Y74.439
G2 X41.442 Y74.382 I-1.219 J-1.375
G1 X42.893 Y72.972
X43.47 Y72.895
G2 X43.552 Y72.882 I-0.246 J-1.821
G1 X43.858 Y72.826
G2 X43.891 Y72.82 I-0.328 J-1.808
G1 X44.557 Y72.686
X44.561 Y72.687
X45.419 Y72.8
X45.66 Y72.835
X46.1 Y72.926
X46.371 Y73.138
X46.574 Y73.301
X47.818 Y74.599
X47.899 Y74.801
X47.984 Y75.034
X48.034 Y75.199
X48.456 Y77.398
X48.648 Y78.657
X48.671 Y78.879
X48.776 Y80.665
X48.854 Y82.387
X48.844 Y82.542
X48.232 Y87.678
G3 X48.22 Y87.748 Z-16.996 I-0.631 J-0.075 F5080
X48.2 Y87.816 Z-16.984 I-0.618 J-0.145
X48.174 Y87.879 Z-16.964 I-0.598 J-0.212
X48.142 Y87.937 Z-16.937 I-0.572 J-0.276
X48.107 Y87.988 Z-16.903 I-0.541 J-0.333
X48.07 Y88.033 Z-16.861 I-0.505 J-0.385
X48.032 Y88.07 Z-16.814 I-0.468 J-0.429
X47.996 Y88.101 Z-16.761 I-0.431 J-0.467
X47.963 Y88.125 Z-16.703 I-0.394 J-0.498
X47.934 Y88.144 Z-16.641 I-0.361 J-0.522
X47.911 Y88.158 Z-16.575 I-0.333 J-0.541
X47.893 Y88.167 Z-16.506 I-0.309 J-0.555
X47.883 Y88.173 Z-16.436 I-0.292 J-0.564
G1 X47.879 Y88.175 Z-16.365
G0 Z15
M9
G28 G91 Z0
G28 X0 Y0
M30

%