

Config_4th.txt

```
Grbl 1.1f ['$' for help]
[MSG:'$H' '$X' to unlock]
$0=10
$1=255
$2=0
$3=3
$4=0
$5=1
$6=0
$10=255
$11=0.020
$12=0.010
$13=0
$20=0
$21=0
$22=1
$23=0
$24=100.000
$25=2000.000
$26=25
$27=5.000
$30=1000
$31=0
$32=0
$100=40.000
$101=40.000
$102=40.000
$110=5000.000
$111=5000.000
$112=5000.000
$120=400.000
$121=400.000
$122=400.000
$130=845.000
$131=430.000
$132=80.000
ok
```