

UGS\_Console.txt

\*\*\*\* Connected to COM3 @ 115200 baud \*\*\*\*

Grbl 1.1g ['\$' for help]

>>> \$\$

>>> \$G

\$0=10

\$1=255

\$2=0

\$3=3

\$4=0

\$5=0

\$6=0

\$10=255

\$11=0.020

\$12=0.010

\$13=0

\$20=0

\$21=0

\$22=1

\$23=0

\$24=100.000

\$25=2000.000

\$26=25

\$27=5.000

\$30=1000

\$31=0

\$32=0

\$100=40.000

\$101=40.000

\$102=40.000

\$110=5000.000

\$111=5000.000

\$112=5000.000

\$120=400.000

\$121=400.000

\$122=400.000

\$130=845.000

\$131=850.000

\$132=80.000

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ok

[GC:G0 G54 G17 G21 G90 G94 M5 M9 T0 F0 S0]

ok

>>> \$X

[MSG:Caution: Unlocked]

ok

>>> \$H

(ALARM:8) Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.(ALARM:8) Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.

Error while processing response <ok>: An unexpected command was completed by the controller.

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ok

[GC:G0 G54 G17 G21 G90 G94 M5 M9 T0 F0 S0]

ok