

(2651): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
WCO:0.000,0.000,0.000>
(2650): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2649): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2648): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2647): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2646): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2645): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2644): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2643): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2642): <- ok
(2641): <- \$132=100.000
(2640): <- \$131=850.000
(2639): <- \$130=845.000
(2638): <- \$122=400.000
(2637): <- \$121=400.000
(2636): <- \$120=400.000
(2635): <- \$112=5000.000

(2634): <- \$111=5000.000
(2633): <- \$110=5000.000
(2632): <- \$102=40.000
(2631): <- \$101=40.000
(2630): <- \$100=40.000
(2629): <- \$32=0
(2628): <- \$31=0
(2627): <- \$30=1000
(2626): <- \$27=5.000
(2625): <- \$26=25
(2624): <- \$25=2000.000
(2623): <- \$24=100.000
(2622): <- \$23=0
(2621): <- \$22=1
(2620): <- \$21=0
(2619): <- \$20=0
(2618): <- \$13=0
(2617): <- \$12=0.010
(2616): <- \$11=0.020
(2615): <- \$10=255
(2614): <- \$6=0
(2613): <- \$5=0
(2612): <- \$4=0
(2611): <- \$3=6
(2610): <- \$2=0
(2609): <- \$1=255
(2608): <- \$0=10

(2607): -> \$\$
(2606): -> gc_get_settings
(2605): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2604): -> gc_sync
(2603): <- ok
(2602): -> M56P1
(2601): -> gc_enable_parking
(2600): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
WCO:0.000,0.000,0.000>
(2599): -> gc_sync
(2598): <- ok
(2597): -> N0 G4P0.005
(2596): -> gc_wait_for_idle
(2595): <- ok
(2594): <- [PRB:0.000,0.000,0.000:0]
(2593): <- [TLO:0.000]
(2592): <- [G92:0.000,0.000,0.000]
(2591): <- [G30:0.000,0.000,0.000]
(2590): <- [G28:0.000,0.000,0.000]
(2589): <- [G59:0.000,0.000,0.000]
(2588): <- [G58:0.000,0.000,0.000]
(2587): <- [G57:0.000,0.000,0.000]
(2586): <- [G56:0.000,0.000,0.000]
(2585): <- [G55:0.000,0.000,0.000]
(2584): <- [G54:0.000,0.000,0.000]
(2583): -> \$#

(2582): -> gc_get_offsets
(2581): <- ok
(2580): <- [GC:G0 G54 G17 G21 G90 G94 M5 M9 M56 T0 F0
S0]
(2579): -> \$G
(2578): -> gc_parser_state
(2577): <- ok
(2576): -> G90
(2575): -> gc_not_motion
(2574): <- ok
(2573): -> G49
(2572): -> gc_not_motion
(2571): <- ok
(2570): -> G21
(2569): -> gc_not_motion
(2568): <- ok
(2567): -> G10L2P1X0Y0Z0
(2566): -> gc_not_motion
(2565): <- ok
(2564): -> G54
(2563): -> gc_not_motion
(2562): <- ok
(2561): -> G92.1
(2560): -> gc_not_motion
(2559): <- ok
(2558): -> N0 M5
(2557): -> gc_spindle

(2556): <- ok
(2555): -> N0 G4P0.005
(2554): -> gc_wait_for_idle
(2553): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2552): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2551): -> gc_wait_for_status_updates
(2550): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2549): -> gc_sync
(2548): <- ok
(2547): -> N0 G4P0.005
(2546): -> gc_wait_for_idle
(2545): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(2544): <- ok
(2543): <- <Home|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0|Ov:100,100,100>
(2542): -> \$h
(2541): -> gc_homing
(2540): <- ok
(2539): -> N0 G4P0.005
(2538): -> gc_wait_for_idle
(2537): -> gc_check_limit_switch
(2536): <- ok
(2535): -> N0 G4P0.005

(2534): -> gc_wait_for_idle
(2533): -> gc_backoff_limit_switch
(2532): <- ok
(2531): -> N0 M5
(2530): -> gc_spindle
(2529): <- ok
(2528): -> N0 G4P0.005
(2527): -> gc_wait_for_idle
(2526): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(2525): <- Grbl 1.1f ['\$' for help]
(2524): STATE: SET MACHINE STATE: INIT
(2523): -> GRBL_RESET
(2522): -> GRBL_FEEDHOLD
(2521): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2520): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2519): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000|WCO:0.000,0.000,0.000>
(2518): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000|Ov:100,100,100|A:S>
(2517): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2516): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2515): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|

FS:0,1000>
(2514): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2513): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2512): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2511): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2510): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2509): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000|WCO:0.000,0.000,0.000>
(2508): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000|Ov:100,100,100|A:S>
(2507): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2506): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2505): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2504): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2503): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2502): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>

(2501): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000>
(2500): STATE: SET MACHINE STATE: PAUSED
(2499): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000>
(2498): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000|WCO:0.000,0.000,0.000>
(2497): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000|Ov:100,100,100|A:S>
(2496): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000>
(2495): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000>
(2494): STATE: SET MACHINE STATE: WAIT_FOR_PAUSE
(2493): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000>
(2492): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000>
(2491): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000>
(2490): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000>
(2489): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000>
(2488): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|FS:0,1000>
(2487): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|

FS:0,1000|WCO:0.000,0.000,0.000>
(2486): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000|Ov:100,100,100|A:S>
(2485): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2484): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2483): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2482): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2481): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2480): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2479): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2478): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2477): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000|WCO:0.000,0.000,0.000>
(2476): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000|Ov:100,100,100|A:S>
(2475): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2474): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>

(2473): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2472): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2471): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2470): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2469): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2468): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2467): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2466): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000|Ov:100,100,100|A:S>
(2465): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2464): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2463): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2462): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2461): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2460): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|

FS:0,1000>
(2459): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2458): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2457): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2456): <- <Idle|MPos:-480.900,-448.800,-70.625|Bf:14,128|
FS:0,1000>
(2455): <- <Run|MPos:-476.425,-448.325,-70.625|Bf:6,128|
Ln:130|FS:2790,1000>
(2454): -> N137G1X-480.897Y-448.795
(2453): gc_motion
(2452): <- ok
(2451): -> N136G1X-480.659Y-448.675
(2450): gc_motion
(2449): <- ok
(2448): <- <Run|MPos:-471.100,-448.475,-70.625|Bf:0,128|
Ln:121|FS:495,1000>
(2447): <- <Run|MPos:-469.450,-443.000,-70.625|Bf:0,128|
Ln:121|FS:791,1000>
(2446): -> N135G1X-480.386Y-448.569
(2445): gc_motion
(2444): <- ok
(2443): -> N134G1X-480.076Y-448.477
(2442): gc_motion
(2441): <- ok

(2440): -> N133G1X-479.726Y-448.399
(2439): gc_motion
(2438): <- ok
(2437): -> N132G1X-479.334Y-448.338
(2436): gc_motion
(2435): <- ok
(2434): -> N131G1X-478.897Y-448.293
(2433): gc_motion
(2432): <- ok
(2431): -> N130G1X-478.414Y-448.265
(2430): gc_motion
(2429): <- ok
(2428): -> N129G1X-477.880Y-448.256
(2427): gc_motion
(2426): <- ok
(2425): -> N128G1X-477.134Y-448.273
(2424): gc_motion
(2423): <- ok
(2422): -> N127G1X-476.362Y-448.324
(2421): gc_motion
(2420): <- ok
(2419): -> N126G1X-475.567Y-448.409
(2418): gc_motion
(2417): <- ok
(2416): -> N125G1X-474.755Y-448.526
(2415): gc_motion
(2414): <- ok

(2413): -> N124G1X-473.928Y-448.677
(2412): gc_motion
(2411): <- ok
(2410): -> N123G1X-473.093Y-448.860
(2409): gc_motion
(2408): <- ok
(2407): -> N122G1X-472.252Y-449.076
(2406): gc_motion
(2405): <- ok
(2404): -> N121G1X-471.410Y-449.323
(2403): gc_motion
(2402): <- ok
(2401): <- <Run|MPos:-479.950,-441.950,-70.625|Bf:6,128|
Ln:112|FS:4685,1000>
(2400): -> N120G1X-469.205Y-443.103
(2399): gc_motion
(2398): <- ok
(2397): -> N119G1X-469.600Y-442.942
(2396): gc_motion
(2395): <- ok
(2394): -> N118G1X-470.014Y-442.790
(2393): gc_motion
(2392): <- ok
(2391): -> N117G1X-470.892Y-442.512
(2390): gc_motion
(2389): <- ok
(2388): -> N116G1X-471.825Y-442.273

(2387): gc_motion
(2386): <- ok
(2385): -> N115G1X-472.803Y-442.073
(2384): gc_motion
(2383): <- ok
(2382): -> N114G1X-473.815Y-441.915
(2381): gc_motion
(2380): <- ok
(2379): -> N113G1X-474.847Y-441.800
(2378): gc_motion
(2377): <- ok
(2376): -> N112G1X-475.889Y-441.729
(2375): gc_motion
(2374): <- ok
(2373): -> N111G1X-476.929Y-441.705
(2372): gc_motion
(2371): <- ok
(2370): -> N110G1X-477.613Y-441.717
(2369): gc_motion
(2368): <- ok
(2367): -> N109G1X-478.276Y-441.751
(2366): gc_motion
(2365): <- ok
(2364): -> N108G1X-478.920Y-441.808
(2363): gc_motion
(2362): <- ok
(2361): -> N107G1X-479.544Y-441.886

(2360): gc_motion
(2359): <- ok
(2358): -> N106G1X-480.148Y-441.985
(2357): gc_motion
(2356): <- ok
(2355): -> N105G1X-480.732Y-442.104
(2354): gc_motion
(2353): <- ok
(2352): -> N104G1X-481.297Y-442.244
(2351): gc_motion
(2350): <- ok
(2349): -> N103G1X-481.843Y-442.402
(2348): gc_motion
(2347): <- ok
(2346): -> N102G1X-482.369Y-442.580
(2345): gc_motion
(2344): <- ok
(2343): -> N101G1X-482.876Y-442.776
(2342): gc_motion
(2341): <- ok
(2340): -> N100G1X-483.363Y-442.989
(2339): gc_motion
(2338): <- ok
(2337): -> N99G1X-483.832Y-443.219
(2336): gc_motion
(2335): <- ok
(2334): -> N98G1X-484.282Y-443.466

(2333): gc_motion
(2332): <- ok
(2331): -> N97G1X-484.712Y-443.729
(2330): gc_motion
(2329): <- ok
(2328): <- <Run|MPos:-488.675,-448.450,-70.625|Bf:7,128|Ln:89|FS:3538,1000>
(2327): -> N96G1X-485.124Y-444.007
(2326): gc_motion
(2325): <- ok
(2324): -> N95G1X-485.517Y-444.300
(2323): gc_motion
(2322): <- ok
(2321): -> N94G1X-485.892Y-444.607
(2320): gc_motion
(2319): <- ok
(2318): -> N93G1X-486.248Y-444.928
(2317): gc_motion
(2316): <- ok
(2315): -> N92G1X-486.585Y-445.262
(2314): gc_motion
(2313): <- ok
(2312): -> N91G1X-486.904Y-445.609
(2311): gc_motion
(2310): <- ok
(2309): -> N90G1X-487.205Y-445.967
(2308): gc_motion

(2307): <- ok
(2306): -> N89G1X-487.488Y-446.337
(2305): gc_motion
(2304): <- ok
(2303): -> N88G1X-487.752Y-446.718
(2302): gc_motion
(2301): <- ok
(2300): -> N87G1X-487.999Y-447.109
(2299): gc_motion
(2298): <- ok
(2297): -> N86G1X-488.227Y-447.509
(2296): gc_motion
(2295): <- ok
(2294): -> N85G1X-488.438Y-447.919
(2293): gc_motion
(2292): <- ok
(2291): -> N84G1X-488.631Y-448.337
(2290): gc_motion
(2289): <- ok
(2288): -> N83G1X-488.806Y-448.764
(2287): gc_motion
(2286): <- ok
(2285): -> N82G1X-488.964Y-449.197
(2284): gc_motion
(2283): <- ok
(2282): -> N81G1X-489.104Y-449.638
(2281): gc_motion

(2280): <- ok
(2279): -> N80G1X-489.227Y-450.085
(2278): gc_motion
(2277): <- ok
(2276): -> N79G1X-489.332Y-450.538
(2275): gc_motion
(2274): <- ok
(2273): -> N78G1X-489.415Y-450.966
(2272): gc_motion
(2271): <- ok
(2270): -> N77G1X-489.476Y-451.380
(2269): gc_motion
(2268): <- ok
(2267): -> N76G1X-489.518Y-451.778
(2266): gc_motion
(2265): <- ok
(2264): -> N75G1X-489.541Y-452.161
(2263): gc_motion
(2262): <- ok
(2261): -> N74G1X-489.546Y-452.531
(2260): gc_motion
(2259): <- ok
(2258): -> N73G1X-489.532Y-452.886
(2257): gc_motion
(2256): <- ok
(2255): <- <Run|MPos:-486.400,-457.650,-70.625|Bf:4,128|
Ln:62|FS:2977,1000>

(2254): -> N72G1X-489.501Y-453.228
(2253): gc_motion
(2252): <- ok
(2251): -> N71G1X-489.453Y-453.556
(2250): gc_motion
(2249): <- ok
(2248): -> N70G1X-489.390Y-453.872
(2247): gc_motion
(2246): <- ok
(2245): -> N69G1X-489.311Y-454.175
(2244): gc_motion
(2243): <- ok
(2242): -> N68G1X-489.217Y-454.465
(2241): gc_motion
(2240): <- ok
(2239): -> N67G1X-489.109Y-454.744
(2238): gc_motion
(2237): <- ok
(2236): -> N66G1X-488.987Y-455.012
(2235): gc_motion
(2234): <- ok
(2233): -> N65G1X-488.853Y-455.268
(2232): gc_motion
(2231): <- ok
(2230): -> N64G1X-488.706Y-455.514
(2229): gc_motion
(2228): <- ok

(2227): -> N63G1X-488.548Y-455.749
(2226): gc_motion
(2225): <- ok
(2224): -> N62G1X-488.199Y-456.190
(2223): gc_motion
(2222): <- ok
(2221): -> N61G1X-487.811Y-456.594
(2220): gc_motion
(2219): <- ok
(2218): -> N60G1X-487.389Y-456.963
(2217): gc_motion
(2216): <- ok
(2215): -> N59G1X-486.938Y-457.300
(2214): gc_motion
(2213): <- ok
(2212): -> N58G1X-486.464Y-457.609
(2211): gc_motion
(2210): <- ok
(2209): -> N57G1X-485.970Y-457.892
(2208): gc_motion
(2207): <- ok
(2206): -> N56G1X-485.463Y-458.151
(2205): gc_motion
(2204): <- ok
(2203): -> N55G1X-484.947Y-458.391
(2202): gc_motion
(2201): <- ok

(2200): -> N54G1X-483.909Y-458.821
(2199): gc_motion
(2198): <- ok
(2197): -> N53G1X-482.897Y-459.204
(2196): gc_motion
(2195): <- ok
(2194): -> N52G1X-481.951Y-459.563
(2193): gc_motion
(2192): <- ok
(2191): -> N51G1X-481.110Y-459.922
(2190): gc_motion
(2189): <- ok
(2188): -> N50G1X-480.743Y-460.108
(2187): gc_motion
(2186): <- ok
(2185): -> N49G1X-480.417Y-460.302
(2184): gc_motion
(2183): <- ok
(2182): <- <Run|MPos:-480.800,-463.400,-70.625|Bf:3,128|Ln:37|FS:2583,1000>
(2181): -> N48G1X-480.137Y-460.507
(2180): gc_motion
(2179): <- ok
(2178): -> N47G1X-479.910Y-460.727
(2177): gc_motion
(2176): <- ok
(2175): -> N46G1X-479.739Y-460.963

(2174): gc_motion
(2173): <- ok
(2172): -> N45G1X-479.676Y-461.088
(2171): gc_motion
(2170): <- ok
(2169): -> N44G1X-479.630Y-461.219
(2168): gc_motion
(2167): <- ok
(2166): -> N43G1X-479.600Y-461.355
(2165): gc_motion
(2164): <- ok
(2163): -> N42G1X-479.588Y-461.497
(2162): gc_motion
(2161): <- ok
(2160): -> N41G1X-479.593Y-461.646
(2159): gc_motion
(2158): <- ok
(2157): -> N40G1X-479.618Y-461.801
(2156): gc_motion
(2155): <- ok
(2154): -> N39G1X-479.682Y-462.049
(2153): gc_motion
(2152): <- ok
(2151): -> N38G1X-479.766Y-462.282
(2150): gc_motion
(2149): <- ok
(2148): -> N37G1X-479.871Y-462.500

(2147): gc_motion
(2146): <- ok
(2145): -> N36G1X-479.998Y-462.703
(2144): gc_motion
(2143): <- ok
(2142): -> N35G1X-480.147Y-462.891
(2141): gc_motion
(2140): <- ok
(2139): -> N34G1X-480.319Y-463.063
(2138): gc_motion
(2137): <- ok
(2136): -> N33G1X-480.515Y-463.220
(2135): gc_motion
(2134): <- ok
(2133): -> N32G1X-480.736Y-463.361
(2132): gc_motion
(2131): <- ok
(2130): -> N31G1X-480.982Y-463.486
(2129): gc_motion
(2128): <- ok
(2127): -> N30G1X-481.255Y-463.594
(2126): gc_motion
(2125): <- ok
(2124): -> N29G1X-481.555Y-463.687
(2123): gc_motion
(2122): <- ok
(2121): -> N28G1X-481.882Y-463.763

(2120): gc_motion
(2119): <- ok
(2118): <- <Run|MPos:-490.375,-462.125,-70.625|Bf:0,128|Ln:13|FS:2317,1000>
(2117): -> N27G1X-482.238Y-463.823
(2116): gc_motion
(2115): <- ok
(2114): -> N26G1X-482.624Y-463.865
(2113): gc_motion
(2112): <- ok
(2111): <- <Run|MPos:-492.650,-466.925,-70.625|Bf:0,128|Ln:11|FS:3091,1000|WCO:0.000,0.000,0.000>
(2110): -> N25G1X-483.040Y-463.891
(2109): gc_motion
(2108): <- ok
(2107): -> N24G1X-483.487Y-463.900
(2106): gc_motion
(2105): <- ok
(2104): -> N23G1X-483.987Y-463.891
(2103): gc_motion
(2102): <- ok
(2101): -> N22G1X-484.482Y-463.865
(2100): gc_motion
(2099): <- ok
(2098): <- <Run|MPos:-491.350,-469.150,-70.475|Bf:0,128|Ln:7|FS:834,1000|Ov:100,100,100|A:S>
(2097): -> N21G1X-484.970Y-463.823

(2096): gc_motion
(2095): <- ok
(2094): <- <Run|MPos:-491.350,-469.150,-65.625|Bf:0,128|Ln:6|FS:1524,1000>
(2093): -> N20G1X-485.453Y-463.765
(2092): gc_motion
(2091): <- ok
(2090): <- <Run|MPos:-493.050,-473.425,-63.800|Bf:0,128|Ln:5|FS:2719,1000>
(2089): <- <Run|MPos:-499.325,-489.325,-61.675|Bf:0,128|Ln:5|FS:5417,1000>
(2088): <- <Run|MPos:-505.875,-505.925,-59.450|Bf:0,128|Ln:5|FS:5417,1000>
(2087): <- <Run|MPos:-512.475,-522.650,-57.225|Bf:0,128|Ln:5|FS:5417,1000>
(2086): <- <Run|MPos:-519.025,-539.225,-55.000|Bf:0,128|Ln:5|FS:5417,1000>
(2085): <- <Run|MPos:-525.575,-555.850,-52.775|Bf:0,128|Ln:5|FS:5417,1000>
(2084): <- <Run|MPos:-531.550,-570.950,-50.750|Bf:0,128|Ln:5|FS:4160,1000>
(2083): -> N19G1X-485.929Y-463.690
(2082): gc_motion
(2081): <- ok
(2080): -> N18G1X-486.400Y-463.600
(2079): gc_motion
(2078): <- ok

(2077): -> N17G1X-486.866Y-463.495
(2076): gc_motion
(2075): <- ok
(2074): -> N16G1X-487.326Y-463.374
(2073): gc_motion
(2072): <- ok
(2071): -> N15G1X-487.781Y-463.239
(2070): gc_motion
(2069): <- ok
(2068): -> N14G1X-488.231Y-463.090
(2067): gc_motion
(2066): <- ok
(2065): -> N13G1X-489.116Y-462.750
(2064): gc_motion
(2063): <- ok
(2062): -> N12G1X-489.981Y-462.356
(2061): gc_motion
(2060): <- ok
(2059): -> N11G1X-490.829Y-461.912
(2058): gc_motion
(2057): <- ok
(2056): -> N10G1X-493.140Y-468.279
(2055): gc_motion
(2054): <- ok
(2053): -> N9G1X-492.714Y-468.514
(2052): gc_motion
(2051): <- ok

(2050): -> N8G1X-492.272Y-468.736
(2049): gc_motion
(2048): <- ok
(2047): -> N7G1X-491.815Y-468.944F5080.0
(2046): gc_motion
(2045): <- ok
(2044): -> N6G1Z-70.629F1524.0
(2043): gc_motion
(2042): <- ok
(2041): -> N5G0X-491.343Y-469.138Z-64.375
(2040): gc_motion
(2039): <- ok
(2038): -> N4G0X-532.675Y-573.800
(2037): gc_motion
(2036): <- ok
(2035): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|
FS:0,1000|WCO:0.000,0.000,0.000>
(2034): -> N4 G4P0.25
(2033): gc_dwell
(2032): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|
FS:0,1000|Ov:100,100,100|A:S>
(2031): STATE: SET MACHINE STATE: RUNNING
(2030): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|
FS:0,1000>
(2029): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|
FS:0,1000>
(2028): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|

FS:0,1000>
(2027): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|
FS:0,1000>
(2026): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|
FS:0,1000>
(2025): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|
FS:0,1000>
(2024): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|
FS:0,1000>
(2023): STATE: SET MACHINE STATE: PAUSED
(2022): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|
FS:0,1000>
(2021): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|
FS:0,1000|WCO:0.000,0.000,0.000>
(2020): <- <Idle|MPos:-532.675,-573.800,-50.375|Bf:14,128|
FS:0,1000|Ov:100,100,100|A:S>
(2019): <- ok
(2018): <- <Run|MPos:-532.675,-573.800,-53.150|Bf:13,128|
Ln:3|FS:1640,0>
(2017): <- <Run|MPos:-532.675,-573.800,-66.900|Bf:13,128|
Ln:3|FS:4320,0|Ov:100,100,100>
(2016): STATE: SET MACHINE STATE: WAIT_FOR_PAUSE
(2015): -> N4 M3S12000
(2014): gc_spindle
(2013): <- ok
(2012): -> N3G0Z-50.375
(2011): gc_motion

(2010): gc_units(MM)
(2009): <- ok
(2008): -> N2 G4P0.005
(2007): gc_wait_for_idle
(2006): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(2005): STATE: SET MACHINE STATE: RUNNING
(2004): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(2003): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(2002): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(2001): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(2000): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1999): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1998): STATE: SET MACHINE STATE: PAUSED
(1997): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1996): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1995): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1994): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|

FS:0,0>
(1993): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1992): <- ok
(1991): -> G17
(1990): gc_active_plane
(1989): gc_cancel_tool_length
(1988): STATE: SET MACHINE STATE: WAIT_FOR_PAUSE
(1987): gc_tool
(1986): <- ok
(1985): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1984): -> N0 G4P0.25
(1983): gc_dwell
(1982): <- ok
(1981): -> N0 M5
(1980): gc_spindle
(1979): <- ok
(1978): -> N0 G4P0.005
(1977): gc_wait_for_idle
(1976): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1975): gc_sync
(1974): <- ok
(1973): -> N0 G4P0.005
(1972): gc_wait_for_idle
(1971): gc_homing

(1970): <- ok
(1969): -> N0 M5
(1968): gc_spindle
(1967): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1966): gc_sync
(1965): <- ok
(1964): -> N0 G4P0.005
(1963): gc_wait_for_idle
(1962): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1961): STATE: SET MACHINE STATE: RUNNING
(1960): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1959): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1958): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1957): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1956): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1955): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1954): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1953): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|

FS:0,0>
(1952): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1951): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1950): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1949): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1948): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1947): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1946): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1945): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1944): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1943): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1942): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1941): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1940): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>

(1939): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1938): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1937): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1936): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1935): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1934): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1931): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1930): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1929): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1928): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1927): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1926): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|

FS:0,0>
(1925): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1924): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1923): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1922): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1921): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1920): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1919): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1918): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1917): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1916): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1915): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1914): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1913): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>

(1912): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1910): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1909): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1908): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1907): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1906): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1905): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1904): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1903): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1902): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1901): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1900): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1899): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|

FS:0,0>
(1898): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1897): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1896): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1895): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1894): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1892): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1891): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1890): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1889): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1888): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1887): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1886): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>

(1885): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1884): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1883): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1882): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1881): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1880): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1879): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1878): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1877): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1876): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1875): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1874): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1873): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1872): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|

FS:0,0>
(1871): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1870): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1869): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1868): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1867): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1866): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1865): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1864): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1863): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1862): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1861): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1860): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1859): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>

(1858): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|FS:0,0>
(1857): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|FS:0,0|Ov:100,100,100>
(1856): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|FS:0,0>
(1855): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|FS:0,0>
(1854): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|FS:0,0>
(1853): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|FS:0,0>
(1852): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|FS:0,0>
(1851): <- ok
(1850): <- \$132=100.000
(1849): <- \$131=850.000
(1848): <- \$130=845.000
(1847): <- \$122=400.000
(1846): <- \$121=400.000
(1845): <- \$120=400.000
(1844): <- \$112=5000.000
(1843): <- \$111=5000.000
(1842): <- \$110=5000.000
(1841): <- \$102=40.000
(1840): <- \$101=40.000
(1839): <- \$100=40.000

(1838): <- \$32=0
(1837): <- \$31=0
(1836): <- \$30=1000
(1835): <- \$27=5.000
(1834): <- \$26=25
(1833): <- \$25=2000.000
(1832): <- \$24=100.000
(1831): <- \$23=0
(1830): <- \$22=1
(1829): <- \$21=0
(1828): <- \$20=0
(1827): <- \$13=0
(1826): <- \$12=0.010
(1825): <- \$11=0.020
(1824): <- \$10=255
(1823): <- \$6=0
(1822): <- \$5=0
(1821): <- \$4=0
(1820): <- \$3=6
(1819): <- \$2=0
(1818): <- \$1=255
(1817): <- \$0=10
(1816): -> \$\$
(1815): -> gc_get_settings
(1814): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1813): -> gc_sync

(1812): <- ok
(1811): -> M56P1
(1810): -> gc_enable_parking
(1809): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1808): -> gc_sync
(1807): <- ok
(1806): -> N0 G4P0.005
(1805): -> gc_wait_for_idle
(1804): <- ok
(1803): <- [PRB:0.000,0.000,0.000:0]
(1802): <- [TLO:0.000]
(1801): <- [G92:0.000,0.000,0.000]
(1800): <- [G30:0.000,0.000,0.000]
(1799): <- [G28:0.000,0.000,0.000]
(1798): <- [G59:0.000,0.000,0.000]
(1797): <- [G58:0.000,0.000,0.000]
(1796): <- [G57:0.000,0.000,0.000]
(1795): <- [G56:0.000,0.000,0.000]
(1794): <- [G55:0.000,0.000,0.000]
(1793): <- [G54:0.000,0.000,0.000]
(1792): -> \$#
(1791): -> gc_get_offsets
(1790): <- ok
(1789): <- [GC:G0 G54 G17 G21 G90 G94 M5 M9 T0 F0 S0]
(1788): -> \$G
(1787): -> gc_parser_state

(1786): <- ok
(1785): -> G90
(1784): -> gc_not_motion
(1783): <- ok
(1782): -> G49
(1781): -> gc_not_motion
(1780): <- ok
(1779): -> G21
(1778): -> gc_not_motion
(1777): <- ok
(1776): -> G10L2P1X0Y0Z0
(1775): -> gc_not_motion
(1774): <- ok
(1773): -> G54
(1772): -> gc_not_motion
(1771): <- ok
(1770): -> G92.1
(1769): -> gc_not_motion
(1768): <- ok
(1767): -> N0 M5
(1766): -> gc_spindle
(1765): <- ok
(1764): -> N0 G4P0.005
(1763): -> gc_wait_for_idle
(1762): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1761): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|

FS:0,0>
(1760): -> gc_wait_for_status_updates
(1759): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1758): -> gc_sync
(1757): <- ok
(1756): -> NO G4P0
(1755): -> gc_dwell
(1754): ->
(1753): -> gc_cancel_jog_motion
(1752): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1751): STATE: SET MACHINE STATE: INIT
(1750): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1749): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1748): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1747): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1746): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1745): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1744): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>

(1743): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1742): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1741): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1740): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1739): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1738): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1737): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1736): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1735): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1734): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1733): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1732): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1731): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1730): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|

FS:0,0>
(1729): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1728): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1727): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1726): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1725): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
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(1724): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1723): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1722): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1721): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1720): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1719): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1718): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1717): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>

(1716): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1715): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1714): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1713): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1712): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1711): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1710): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1709): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1708): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1707): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1706): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1705): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1704): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|
FS:0,0>
(1703): <- <Idle|MPos:-532.675,-573.800,-70.375|Bf:14,128|

FS:0,0>
(1702): <- ok
(1701): -> \$J=G53X-532.675Y-573.800Z-70.375F1500.0
(1700): -> gc_jog_nudge
(1699): <- <Idle|MPos:-532.675,-573.800,-70.275|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1698): <- <Idle|MPos:-532.675,-573.800,-70.275|Bf:14,128|
FS:0,0>
(1697): <- <Idle|MPos:-532.675,-573.800,-70.275|Bf:14,128|
FS:0,0>
(1696): <- <Idle|MPos:-532.675,-573.800,-70.275|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1695): <- <Idle|MPos:-532.675,-573.800,-70.275|Bf:14,128|
FS:0,0>
(1694): <- <Idle|MPos:-532.675,-573.800,-70.275|Bf:14,128|
FS:0,0>
(1693): <- <Idle|MPos:-532.675,-573.800,-70.275|Bf:14,128|
FS:0,0>
(1692): <- <Idle|MPos:-532.675,-573.800,-70.275|Bf:14,128|
FS:0,0>
(1691): <- <Idle|MPos:-532.675,-573.800,-70.275|Bf:14,128|
FS:0,0>
(1690): <- <Idle|MPos:-532.675,-573.800,-70.275|Bf:14,128|
FS:0,0>
(1689): <- ok
(1688): -> \$J=G53X-532.675Y-573.800Z-70.275F1500.0
(1687): -> gc_jog_nudge

(1686): <- <Idle|MPos:-532.675,-573.800,-70.175|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1685): <- <Idle|MPos:-532.675,-573.800,-70.175|Bf:14,128|
FS:0,0>
(1684): <- <Idle|MPos:-532.675,-573.800,-70.175|Bf:14,128|
FS:0,0>
(1683): <- <Idle|MPos:-532.675,-573.800,-70.175|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1682): <- <Idle|MPos:-532.675,-573.800,-70.175|Bf:14,128|
FS:0,0>
(1681): <- <Idle|MPos:-532.675,-573.800,-70.175|Bf:14,128|
FS:0,0>
(1680): <- <Idle|MPos:-532.675,-573.800,-70.175|Bf:14,128|
FS:0,0>
(1679): <- <Idle|MPos:-532.675,-573.800,-70.175|Bf:14,128|
FS:0,0>
(1678): <- ok
(1677): -> \$J=G53X-532.675Y-573.800Z-70.175F1500.0
(1676): -> gc_jog_nudge
(1675): <- <Idle|MPos:-532.675,-573.800,-70.075|Bf:14,128|
FS:0,0>
(1674): <- <Idle|MPos:-532.675,-573.800,-70.075|Bf:14,128|
FS:0,0>
(1673): <- <Idle|MPos:-532.675,-573.800,-70.075|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1672): <- <Idle|MPos:-532.675,-573.800,-70.075|Bf:14,128|
FS:0,0>

(1671): <- <Idle|MPos:-532.675,-573.800,-70.075|Bf:14,128|
FS:0,0>
(1670): <- <Idle|MPos:-532.675,-573.800,-70.075|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1669): <- <Idle|MPos:-532.675,-573.800,-70.075|Bf:14,128|
FS:0,0>
(1668): <- ok
(1667): -> \$J=G53X-532.675Y-573.800Z-70.075F1500.0
(1666): -> gc_jog_nudge
(1665): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1664): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1663): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1662): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1661): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1660): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1659): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1658): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1657): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>

(1656): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1655): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1654): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1653): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1652): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1651): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0>
(1650): <- <Idle|MPos:-532.675,-573.800,-69.975|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1649): <- ok
(1648): -> \$J=G53X-532.675Y-573.800Z-69.975F1500.0
(1647): -> gc_jog_nudge
(1646): <- <Idle|MPos:-532.675,-573.800,-69.875|Bf:14,128|
FS:0,0>
(1645): <- <Idle|MPos:-532.675,-573.800,-69.875|Bf:14,128|
FS:0,0>
(1644): <- <Idle|MPos:-532.675,-573.800,-69.875|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1643): <- <Idle|MPos:-532.675,-573.800,-69.875|Bf:14,128|
FS:0,0>
(1642): <- <Idle|MPos:-532.675,-573.800,-69.875|Bf:14,128|
FS:0,0>

(1641): <- ok
(1640): -> \$J=G53X-532.675Y-573.800Z-69.875F1500.0
(1639): -> gc_jog_nudge
(1638): <- <Idle|MPos:-532.675,-573.800,-69.775|Bf:14,128|
FS:0,0>
(1637): <- <Idle|MPos:-532.675,-573.800,-69.775|Bf:14,128|
FS:0,0>
(1636): <- <Idle|MPos:-532.675,-573.800,-69.775|Bf:14,128|
FS:0,0>
(1635): <- <Idle|MPos:-532.675,-573.800,-69.775|Bf:14,128|
FS:0,0>
(1634): <- ok
(1633): -> \$J=G53X-532.675Y-573.800Z-69.775F1500.0
(1632): -> gc_jog_nudge
(1631): <- <Idle|MPos:-532.675,-573.800,-69.675|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1630): <- <Idle|MPos:-532.675,-573.800,-69.675|Bf:14,128|
FS:0,0>
(1629): <- <Idle|MPos:-532.675,-573.800,-69.675|Bf:14,128|
FS:0,0>
(1628): <- ok
(1627): -> \$J=G53X-532.675Y-573.800Z-69.675F1500.0
(1626): -> gc_jog_nudge
(1625): <- <Idle|MPos:-532.675,-573.800,-69.575|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1624): <- <Idle|MPos:-532.675,-573.800,-69.575|Bf:14,128|
FS:0,0>

(1623): <- <Idle|MPos:-532.675,-573.800,-69.575|Bf:14,128|
FS:0,0>
(1622): <- <Idle|MPos:-532.675,-573.800,-69.575|Bf:14,128|
FS:0,0>
(1621): <- <Idle|MPos:-532.675,-573.800,-69.575|Bf:14,128|
FS:0,0>
(1620): <- ok
(1619): -> \$J=G53X-532.675Y-573.800Z-69.575F1500.0
(1618): -> gc_jog_nudge
(1617): <- <Idle|MPos:-532.675,-573.800,-69.475|Bf:14,128|
FS:0,0>
(1616): <- <Idle|MPos:-532.675,-573.800,-69.475|Bf:14,128|
FS:0,0>
(1615): <- <Idle|MPos:-532.675,-573.800,-69.475|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1614): <- <Idle|MPos:-532.675,-573.800,-69.475|Bf:14,128|
FS:0,0>
(1613): <- ok
(1612): -> \$J=G53X-532.675Y-573.800Z-69.475F1500.0
(1611): -> gc_jog_nudge
(1610): <- <Idle|MPos:-532.675,-573.800,-69.375|Bf:14,128|
FS:0,0>
(1609): <- <Idle|MPos:-532.675,-573.800,-69.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1608): <- <Idle|MPos:-532.675,-573.800,-69.375|Bf:14,128|
FS:0,0>
(1607): <- ok

(1606): -> \$J=G53X-532.675Y-573.800Z-69.375F1500.0
(1605): -> gc_jog_nudge
(1604): <- <Idle|MPos:-532.675,-573.800,-69.275|Bf:14,128|
FS:0,0>
(1603): <- <Idle|MPos:-532.675,-573.800,-69.275|Bf:14,128|
FS:0,0>
(1602): <- <Idle|MPos:-532.675,-573.800,-69.275|Bf:14,128|
FS:0,0>
(1601): <- ok
(1600): -> \$J=G53X-532.675Y-573.800Z-69.275F1500.0
(1599): -> gc_jog_nudge
(1598): <- <Idle|MPos:-532.675,-573.800,-69.175|Bf:14,128|
FS:0,0>
(1597): <- <Idle|MPos:-532.675,-573.800,-69.175|Bf:14,128|
FS:0,0>
(1596): <- ok
(1595): -> \$J=G53X-532.675Y-573.800Z-69.175F1500.0
(1594): -> gc_jog_nudge
(1593): <- <Idle|MPos:-532.675,-573.800,-69.075|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1592): <- <Idle|MPos:-532.675,-573.800,-69.075|Bf:14,128|
FS:0,0>
(1591): <- <Idle|MPos:-532.675,-573.800,-69.075|Bf:14,128|
FS:0,0>
(1590): <- ok
(1589): -> \$J=G53X-532.675Y-573.800Z-69.075F1500.0
(1588): -> gc_jog_nudge

(1587): <- <Idle|MPos:-532.675,-573.800,-68.975|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1586): <- <Idle|MPos:-532.675,-573.800,-68.975|Bf:14,128|
FS:0,0>
(1585): <- <Idle|MPos:-532.675,-573.800,-68.975|Bf:14,128|
FS:0,0>
(1584): <- ok
(1583): -> \$J=G53X-532.675Y-573.800Z-68.975F1500.0
(1582): -> gc_jog_nudge
(1581): <- <Idle|MPos:-532.675,-573.800,-68.875|Bf:14,128|
FS:0,0>
(1580): <- <Idle|MPos:-532.675,-573.800,-68.875|Bf:14,128|
FS:0,0>
(1579): <- <Idle|MPos:-532.675,-573.800,-68.875|Bf:14,128|
FS:0,0>
(1578): <- ok
(1577): -> \$J=G53X-532.675Y-573.800Z-68.875F1500.0
(1576): -> gc_jog_nudge
(1575): <- <Idle|MPos:-532.675,-573.800,-68.775|Bf:14,128|
FS:0,0>
(1574): <- <Idle|MPos:-532.675,-573.800,-68.775|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1573): <- <Idle|MPos:-532.675,-573.800,-68.775|Bf:14,128|
FS:0,0>
(1572): <- <Idle|MPos:-532.675,-573.800,-68.775|Bf:14,128|
FS:0,0>
(1571): <- ok

(1570): -> \$J=G53X-532.675Y-573.800Z-68.775F1500.0
(1569): -> gc_jog_nudge
(1568): <- <Idle|MPos:-532.675,-573.800,-68.675|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1567): <- <Idle|MPos:-532.675,-573.800,-68.675|Bf:14,128|
FS:0,0>
(1566): <- <Idle|MPos:-532.675,-573.800,-68.675|Bf:14,128|
FS:0,0>
(1565): <- <Idle|MPos:-532.675,-573.800,-68.675|Bf:14,128|
FS:0,0>
(1564): <- ok
(1563): -> \$J=G53X-532.675Y-573.800Z-68.675F1500.0
(1562): -> gc_jog_nudge
(1561): <- <Idle|MPos:-532.675,-573.800,-68.575|Bf:14,128|
FS:0,0>
(1560): <- <Idle|MPos:-532.675,-573.800,-68.575|Bf:14,128|
FS:0,0>
(1559): <- ok
(1558): -> \$J=G53X-532.675Y-573.800Z-68.575F1500.0
(1557): -> gc_jog_nudge
(1556): <- <Idle|MPos:-532.675,-573.800,-68.475|Bf:14,128|
FS:0,0>
(1555): <- <Idle|MPos:-532.675,-573.800,-68.475|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1554): <- <Idle|MPos:-532.675,-573.800,-68.475|Bf:14,128|
FS:0,0>
(1553): <- ok

(1552): -> \$J=G53X-532.675Y-573.800Z-68.475F1500.0
(1551): -> gc_jog_nudge
(1550): <- <Idle|MPos:-532.675,-573.800,-68.375|Bf:14,128|
FS:0,0>
(1549): <- <Idle|MPos:-532.675,-573.800,-68.375|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1548): <- <Idle|MPos:-532.675,-573.800,-68.375|Bf:14,128|
FS:0,0>
(1547): <- ok
(1546): -> \$J=G53X-532.675Y-573.800Z-68.375F1500.0
(1545): -> gc_jog_nudge
(1544): <- <Idle|MPos:-532.675,-573.800,-68.275|Bf:14,128|
FS:0,0>
(1543): <- ok
(1542): -> \$J=G53X-532.675Y-573.800Z-68.275F1500.0
(1541): -> gc_jog_nudge
(1540): <- <Idle|MPos:-532.675,-573.800,-68.175|Bf:14,128|
FS:0,0>
(1539): <- <Idle|MPos:-532.675,-573.800,-68.175|Bf:14,128|
FS:0,0>
(1538): <- <Idle|MPos:-532.675,-573.800,-68.175|Bf:14,128|
FS:0,0>
(1537): <- ok
(1536): -> \$J=G53X-532.675Y-573.800Z-68.175F1500.0
(1535): -> gc_jog_nudge
(1534): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>

(1533): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1532): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1531): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1530): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1529): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1528): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1527): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1526): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1525): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1524): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1523): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1522): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1521): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1520): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|

FS:0,0|WCO:0.000,0.000,0.000>
(1519): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1518): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1517): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1516): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1515): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1514): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1513): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1512): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1511): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1510): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1509): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1508): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1507): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>

(1506): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1505): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1504): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1503): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1502): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1501): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1500): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1499): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1498): -> gc_sync
(1497): <- <Idle|MPos:-532.675,-573.800,-68.075|Bf:14,128|
FS:0,0>
(1496): <- ok
(1495): -> N0 G4P0
(1494): -> gc_dwell
(1493): ->
(1492): -> gc_cancel_jog_motion
(1491): <- <Jog|MPos:-532.675,-573.800,-65.975|Bf:12,128|
FS:1500,0>
(1490): <- ok

(1489): -> \$J=G53X-532.675Y-573.800Z-76.050F1500.0
(1488): -> gc_jog_nudge
(1487): <- <Jog|MPos:-532.675,-573.800,-60.975|Bf:13,128|
FS:1500,0>
(1486): <- ok
(1485): -> \$J=G53X-532.675Y-573.800Z-68.050F1500.0
(1484): -> gc_jog_nudge
(1483): <- <Jog|MPos:-532.675,-573.800,-55.950|Bf:13,128|
FS:1500,0>
(1482): <- ok
(1481): -> \$J=G53X-532.675Y-573.800Z-60.050F1500.0
(1480): -> gc_jog_nudge
(1479): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1478): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1477): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1476): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1475): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1474): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1473): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1472): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|

FS:0,0>
(1471): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1470): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1469): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1468): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1467): -> gc_sync
(1466): <- <Idle|MPos:-532.675,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1465): <- ok
(1464): -> N0 G4P0
(1463): -> gc_dwell
(1462): ->
(1461): -> gc_cancel_jog_motion
(1460): <- ok
(1459): -> \$J=G53X-516.700Y-573.800Z-52.050F1500.0
(1458): -> gc_jog_nudge
(1457): <- <Jog|MPos:-534.925,-573.800,-52.050|Bf:12,128|
FS:1500,0>
(1456): <- ok
(1455): -> \$J=G53X-524.700Y-573.800Z-52.050F1500.0
(1454): -> gc_jog_nudge
(1453): <- <Jog|MPos:-539.925,-573.800,-52.050|Bf:13,128|
FS:1500,0>

(1452): <- ok
(1451): -> \$J=G53X-532.700Y-573.800Z-52.050F1500.0
(1450): -> gc_jog_nudge
(1449): <- <Jog|MPos:-544.900,-573.800,-52.050|Bf:13,128|
FS:1500,0>
(1448): <- ok
(1447): -> \$J=G53X-540.700Y-573.800Z-52.050F1500.0
(1446): -> gc_jog_nudge
(1445): <- <Idle|MPos:-548.700,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1444): <- <Idle|MPos:-548.700,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1443): -> gc_sync
(1442): <- <Idle|MPos:-548.700,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1441): <- ok
(1440): -> N0 G4P0
(1439): -> gc_dwell
(1438): ->
(1437): -> gc_cancel_jog_motion
(1436): <- <Jog|MPos:-550.825,-573.800,-52.050|Bf:12,128|
FS:1500,0>
(1435): <- ok
(1434): -> \$J=G53X-540.725Y-573.800Z-52.050F1500.0
(1433): -> gc_jog_nudge
(1432): <- <Jog|MPos:-555.800,-573.800,-52.050|Bf:13,128|
FS:1500,0>

(1431): <- ok
(1430): -> \$J=G53X-548.725Y-573.800Z-52.050F1500.0
(1429): -> gc_jog_nudge
(1428): <- <Jog|MPos:-560.800,-573.800,-52.050|Bf:13,128|
FS:1500,0|Ov:100,100,100>
(1427): <- ok
(1426): -> \$J=G53X-556.725Y-573.800Z-52.050F1500.0
(1425): -> gc_jog_nudge
(1424): <- <Idle|MPos:-564.725,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1423): <- <Idle|MPos:-564.725,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1422): <- <Idle|MPos:-564.725,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1421): <- <Idle|MPos:-564.725,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1420): <- <Idle|MPos:-564.725,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1419): <- <Idle|MPos:-564.725,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1418): <- <Idle|MPos:-564.725,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1417): <- <Idle|MPos:-564.725,-573.800,-52.050|Bf:14,128|
FS:0,0>
(1416): -> gc_sync
(1415): <- <Idle|MPos:-564.725,-573.800,-52.050|Bf:14,128|
FS:0,0>

(1414): <- ok
(1413): -> N0 G4P0
(1412): -> gc_dwell
(1411): ->
(1410): -> gc_cancel_jog_motion
(1409): <- <Jog|MPos:-564.725,-573.800,-49.850|Bf:12,128|
FS:1500,0>
(1408): <- ok
(1407): -> \$J=G53X-564.725Y-573.800Z-66.025F1500.0
(1406): -> gc_jog_nudge
(1405): <- <Jog|MPos:-564.725,-573.800,-44.850|Bf:12,128|
FS:1500,0>
(1404): <- ok
(1403): -> \$J=G53X-564.725Y-573.800Z-58.025F1500.0
(1402): -> gc_jog_nudge
(1401): <- <Jog|MPos:-564.725,-573.800,-39.850|Bf:12,128|
FS:1500,0>
(1400): <- ok
(1399): -> \$J=G53X-564.725Y-573.800Z-50.025F1500.0
(1398): -> gc_jog_nudge
(1397): <- <Jog|MPos:-564.725,-573.800,-34.825|Bf:13,128|
FS:1500,0|WCO:0.000,0.000,0.000>
(1396): <- ok
(1395): -> \$J=G53X-564.725Y-573.800Z-42.025F1500.0
(1394): -> gc_jog_nudge
(1393): <- <Jog|MPos:-564.725,-573.800,-29.850|Bf:13,128|
FS:1500,0>

(1392): <- ok
(1391): -> \$J=G53X-564.725Y-573.800Z-34.025F1500.0
(1390): -> gc_jog_nudge
(1389): <- <Idle|MPos:-564.725,-573.800,-26.025|Bf:14,128|
FS:0,0>
(1388): <- <Idle|MPos:-564.725,-573.800,-26.025|Bf:14,128|
FS:0,0>
(1387): -> gc_sync
(1386): <- <Idle|MPos:-564.725,-573.800,-26.025|Bf:14,128|
FS:0,0>
(1385): <- ok
(1384): -> N0 G4P0
(1383): -> gc_dwell
(1382): ->
(1381): -> gc_cancel_jog_motion
(1380): <- ok
(1379): -> \$J=G53X-564.725Y-573.800Z-45.000F1500.0
(1378): -> gc_jog_nudge
(1377): <- <Jog|MPos:-564.725,-573.800,-23.775|Bf:12,128|
FS:1500,0>
(1376): <- ok
(1375): -> \$J=G53X-564.725Y-573.800Z-37.000F1500.0
(1374): -> gc_jog_nudge
(1373): <- <Jog|MPos:-564.725,-573.800,-18.800|Bf:12,128|
FS:1500,0>
(1372): <- ok
(1371): -> \$J=G53X-564.725Y-573.800Z-29.000F1500.0

(1370): -> gc_jog_nudge
(1369): <- <Jog|MPos:-564.725,-573.800,-13.775|Bf:13,128|
FS:1500,0|Ov:100,100,100>
(1368): <- ok
(1367): -> \$J=G53X-564.725Y-573.800Z-21.000F1500.0
(1366): -> gc_jog_nudge
(1365): <- <Jog|MPos:-564.725,-573.800,-8.750|Bf:13,128|
FS:1500,0>
(1364): <- ok
(1363): -> \$J=G53X-564.725Y-573.800Z-13.000F1500.0
(1362): -> gc_jog_nudge
(1361): <- <Idle|MPos:-564.725,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1360): <- <Idle|MPos:-564.725,-573.800,-5.000|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1359): <- <Idle|MPos:-564.725,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1358): <- <Idle|MPos:-564.725,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1357): <- <Idle|MPos:-564.725,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1356): <- <Idle|MPos:-564.725,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1355): <- <Idle|MPos:-564.725,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1354): <- <Idle|MPos:-564.725,-573.800,-5.000|Bf:14,128|
FS:0,0>

(1353): -> gc_sync
(1352): <- <Idle|MPos:-564.725,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1351): <- ok
(1350): -> N0 G4P0
(1349): -> gc_dwell
(1348): ->
(1347): -> gc_cancel_jog_motion
(1346): <- ok
(1345): -> \$J=G53X-577.450Y-573.800Z-5.000F1500.0
(1344): -> gc_jog_nudge
(1343): <- <Jog|MPos:-562.300,-573.800,-5.000|Bf:13,128|
FS:1500,0>
(1342): <- ok
(1341): -> \$J=G53X-569.450Y-573.800Z-5.000F1500.0
(1340): -> gc_jog_nudge
(1339): <- <Jog|MPos:-557.325,-573.800,-5.000|Bf:13,128|
FS:1500,0>
(1338): <- ok
(1337): -> \$J=G53X-561.450Y-573.800Z-5.000F1500.0
(1336): -> gc_jog_nudge
(1335): <- <Idle|MPos:-553.450,-573.800,-5.000|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1334): <- <Idle|MPos:-553.450,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1333): <- <Idle|MPos:-553.450,-573.800,-5.000|Bf:14,128|
FS:0,0>

(1332): <- <Idle|MPos:-553.450,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1331): -> gc_sync
(1330): <- <Idle|MPos:-553.450,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1329): <- ok
(1328): -> N0 G4P0
(1327): -> gc_dwell
(1326): ->
(1325): -> gc_cancel_jog_motion
(1324): <- <Jog|MPos:-551.225,-573.800,-5.000|Bf:12,128|
FS:1500,0>
(1323): <- ok
(1322): -> \$J=G53X-561.425Y-573.800Z-5.000F1500.0
(1321): -> gc_jog_nudge
(1320): <- <Jog|MPos:-546.225,-573.800,-5.000|Bf:13,128|
FS:1500,0>
(1319): <- ok
(1318): -> \$J=G53X-553.425Y-573.800Z-5.000F1500.0
(1317): -> gc_jog_nudge
(1316): <- <Jog|MPos:-541.225,-573.800,-5.000|Bf:13,128|
FS:1500,0|Ov:100,100,100>
(1315): <- ok
(1314): -> \$J=G53X-545.425Y-573.800Z-5.000F1500.0
(1313): -> gc_jog_nudge
(1312): <- <Idle|MPos:-537.425,-573.800,-5.000|Bf:14,128|
FS:0,0>

(1311): <- <Idle|MPos:-537.425,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1310): <- <Idle|MPos:-537.425,-573.800,-5.000|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1309): <- <Idle|MPos:-537.425,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1308): <- <Idle|MPos:-537.425,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1307): <- <Idle|MPos:-537.425,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1306): -> gc_sync
(1305): <- <Idle|MPos:-537.425,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1304): <- ok
(1303): -> N0 G4P0
(1302): -> gc_dwell
(1301): ->
(1300): -> gc_cancel_jog_motion
(1299): <- <Jog|MPos:-535.275,-573.800,-5.000|Bf:12,128|
FS:1500,0>
(1298): <- ok
(1297): -> \$J=G53X-548.400Y-573.800Z-5.000F1500.0
(1296): -> gc_jog_nudge
(1295): <- <Jog|MPos:-530.300,-573.800,-5.000|Bf:12,128|
FS:1500,0>
(1294): <- ok
(1293): -> \$J=G53X-540.400Y-573.800Z-5.000F1500.0

(1292): -> gc_jog_nudge
(1291): <- <Jog|MPos:-525.275,-573.800,-5.000|Bf:13,128|
FS:1500,0>
(1290): <- ok
(1289): -> \$J=G53X-532.400Y-573.800Z-5.000F1500.0
(1288): -> gc_jog_nudge
(1287): <- <Jog|MPos:-520.275,-573.800,-5.000|Bf:13,128|
FS:1500,0>
(1286): <- ok
(1285): -> \$J=G53X-524.400Y-573.800Z-5.000F1500.0
(1284): -> gc_jog_nudge
(1283): <- <Idle|MPos:-516.400,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1282): <- <Idle|MPos:-516.400,-573.800,-5.000|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1281): <- <Idle|MPos:-516.400,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1280): <- <Idle|MPos:-516.400,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1279): <- <Idle|MPos:-516.400,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1278): <- <Idle|MPos:-516.400,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1277): -> gc_sync
(1276): <- <Idle|MPos:-516.400,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1275): <- ok

(1274): -> N0 G4P0
(1273): -> gc_dwell
(1272): ->
(1271): -> gc_cancel_jog_motion
(1270): <- <Jog|MPos:-514.225,-573.800,-5.000|Bf:11,128|
FS:1500,0>
(1269): <- ok
(1268): -> \$J=G53X-532.375Y-573.800Z-5.000F1500.0
(1267): -> gc_jog_nudge
(1266): <- <Jog|MPos:-509.250,-573.800,-5.000|Bf:12,128|
FS:1500,0|Ov:100,100,100>
(1265): <- ok
(1264): -> \$J=G53X-524.375Y-573.800Z-5.000F1500.0
(1263): -> gc_jog_nudge
(1262): <- ok
(1261): -> \$J=G53X-516.375Y-573.800Z-5.000F1500.0
(1260): -> gc_jog_nudge
(1259): <- <Jog|MPos:-504.250,-573.800,-5.000|Bf:13,128|
FS:1500,0>
(1258): <- ok
(1257): -> \$J=G53X-508.375Y-573.800Z-5.000F1500.0
(1256): -> gc_jog_nudge
(1255): <- <Idle|MPos:-500.375,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1254): <- <Idle|MPos:-500.375,-573.800,-5.000|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1253): <- <Idle|MPos:-500.375,-573.800,-5.000|Bf:14,128|

FS:0,0>
(1252): <- <Idle|MPos:-500.375,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1251): -> gc_sync
(1250): <- <Idle|MPos:-500.375,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1249): <- ok
(1248): -> N0 G4P0
(1247): -> gc_dwell
(1246): ->
(1245): -> gc_cancel_jog_motion
(1244): <- <Jog|MPos:-498.250,-573.800,-5.000|Bf:12,128|
FS:1500,0>
(1243): <- ok
(1242): -> \$J=G53X-511.350Y-573.800Z-5.000F1500.0
(1241): -> gc_jog_nudge
(1240): <- <Jog|MPos:-493.250,-573.800,-5.000|Bf:12,128|
FS:1500,0>
(1239): <- ok
(1238): -> \$J=G53X-503.350Y-573.800Z-5.000F1500.0
(1237): -> gc_jog_nudge
(1236): <- <Jog|MPos:-488.275,-573.800,-5.000|Bf:13,128|
FS:1500,0>
(1235): <- ok
(1234): -> \$J=G53X-495.350Y-573.800Z-5.000F1500.0
(1233): -> gc_jog_nudge
(1232): <- <Jog|MPos:-483.250,-573.800,-5.000|Bf:13,128|

FS:1500,0>
(1231): <- ok
(1230): -> \$J=G53X-487.350Y-573.800Z-5.000F1500.0
(1229): -> gc_jog_nudge
(1228): <- <Idle|MPos:-479.350,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1227): <- <Idle|MPos:-479.350,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1226): <- <Idle|MPos:-479.350,-573.800,-5.000|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1225): <- <Idle|MPos:-479.350,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1224): <- <Idle|MPos:-479.350,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1223): <- <Idle|MPos:-479.350,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1222): <- <Idle|MPos:-479.350,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1221): -> gc_sync
(1220): <- <Idle|MPos:-479.350,-573.800,-5.000|Bf:14,128|
FS:0,0>
(1219): <- ok
(1218): -> N0 G4P0
(1217): -> gc_dwell
(1216): ->
(1215): -> gc_cancel_jog_motion
(1214): <- <Jog|MPos:-479.350,-571.625,-5.000|Bf:13,128|

FS:1500,0>
(1213): <- ok
(1212): -> \$J=G53X-479.350Y-578.775Z-5.000F1500.0
(1211): -> gc_jog_nudge
(1210): <- <Jog|MPos:-479.350,-566.675,-5.000|Bf:13,128|
FS:1500,0|Ov:100,100,100>
(1209): <- ok
(1208): -> \$J=G53X-479.350Y-570.775Z-5.000F1500.0
(1207): -> gc_jog_nudge
(1206): <- <Idle|MPos:-479.350,-562.775,-5.000|Bf:14,128|
FS:0,0>
(1205): <- <Idle|MPos:-479.350,-562.775,-5.000|Bf:14,128|
FS:0,0>
(1204): <- <Idle|MPos:-479.350,-562.775,-5.000|Bf:14,128|
FS:0,0>
(1203): <- <Idle|MPos:-479.350,-562.775,-5.000|Bf:14,128|
FS:0,0>
(1202): -> gc_sync
(1201): <- <Idle|MPos:-479.350,-562.775,-5.000|Bf:14,128|
FS:0,0>
(1200): <- ok
(1199): -> N0 G4P0
(1198): -> gc_dwell
(1197): ->
(1196): -> gc_cancel_jog_motion
(1195): <- <Jog|MPos:-479.350,-560.675,-5.000|Bf:13,128|
FS:1500,0>

(1194): <- ok
(1193): -> \$J=G53X-479.350Y-567.750Z-5.000F1500.0
(1192): -> gc_jog_nudge
(1191): <- 50,-5.000|Bf:13,128|FS:1500,0>
(1190): <- ok
(1189): -> \$J=G53X-479.350Y-559.750Z-5.000F1500.0
(1188): -> gc_jog_nudge
(1187): <- <Idle|MPos:-479.350,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1186): <- <Idle|MPos:-479.350,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1185): <- <Idle|MPos:-479.350,-551.750,-5.000|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1184): <- <Idle|MPos:-479.350,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1183): <- <Idle|MPos:-479.350,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1182): <- <Idle|MPos:-479.350,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1181): <- <Idle|MPos:-479.350,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1180): -> gc_sync
(1179): <- <Idle|MPos:-479.350,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1178): <- ok
(1177): -> N0 G4P0
(1176): -> gc_dwell

(1175): ->
(1174): -> gc_cancel_jog_motion
(1173): <- <Jog|MPos:-477.200,-551.750,-5.000|Bf:12,128|
FS:1500,0>
(1172): <- ok
(1171): -> \$J=G53X-487.325Y-551.750Z-5.000F1500.0
(1170): -> gc_jog_nudge
(1169): <- <Jog|MPos:-472.200,-551.750,-5.000|Bf:13,128|
FS:1500,0>
(1168): <- ok
(1167): -> \$J=G53X-479.325Y-551.750Z-5.000F1500.0
(1166): -> gc_jog_nudge
(1165): <- <Jog|MPos:-467.200,-551.750,-5.000|Bf:13,128|
FS:1500,0>
(1164): <- ok
(1163): -> \$J=G53X-471.325Y-551.750Z-5.000F1500.0
(1162): -> gc_jog_nudge
(1161): <- <Idle|MPos:-463.325,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1160): <- <Idle|MPos:-463.325,-551.750,-5.000|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1159): <- <Idle|MPos:-463.325,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1158): -> gc_sync
(1157): <- <Idle|MPos:-463.325,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1156): <- ok

(1155): -> N0 G4P0
(1154): -> gc_dwell
(1153): ->
(1152): -> gc_cancel_jog_motion
(1151): <- <Jog|MPos:-461.200,-551.750,-5.000|Bf:12,128|
FS:1500,0|WCO:0.000,0.000,0.000>
(1150): <- ok
(1149): -> \$J=G53X-471.300Y-551.750Z-5.000F1500.0
(1148): -> gc_jog_nudge
(1147): <- <Jog|MPos:-456.200,-551.750,-5.000|Bf:13,128|
FS:1500,0>
(1146): <- ok
(1145): -> \$J=G53X-463.300Y-551.750Z-5.000F1500.0
(1144): -> gc_jog_nudge
(1143): <- <Jog|MPos:-451.200,-551.750,-5.000|Bf:13,128|
FS:1500,0>
(1142): <- ok
(1141): -> \$J=G53X-455.300Y-551.750Z-5.000F1500.0
(1140): -> gc_jog_nudge
(1139): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1138): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1137): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1136): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>

(1135): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1134): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1133): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1132): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0|WCO:0.000,0.000,0.000>
(1131): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1130): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1129): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1128): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1127): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1126): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1125): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1124): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1123): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1122): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|

FS:0,0>
(1121): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1120): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1119): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1118): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1117): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1116): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1115): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1114): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1113): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1112): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1111): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1110): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1109): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>

(1108): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1107): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1106): -> gc_sync
(1105): <- <Idle|MPos:-447.300,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1104): <- ok
(1103): -> N0 G4P0
(1102): -> gc_dwell
(1101): ->
(1100): -> gc_cancel_jog_motion
(1099): <- ok
(1098): -> \$J=G53X-466.025Y-551.750Z-5.000F1500.0
(1097): -> gc_jog_nudge
(1096): <- <Jog|MPos:-444.875,-551.750,-5.000|Bf:12,128|
FS:1500,0|Ov:100,100,100>
(1095): <- ok
(1094): -> \$J=G53X-458.025Y-551.750Z-5.000F1500.0
(1093): -> gc_jog_nudge
(1092): <- <Jog|MPos:-439.875,-551.750,-5.000|Bf:12,128|
FS:1500,0>
(1091): <- ok
(1090): -> \$J=G53X-450.025Y-551.750Z-5.000F1500.0
(1089): -> gc_jog_nudge
(1088): <- <Jog|MPos:-434.900,-551.750,-5.000|Bf:13,128|
FS:1500,0>

(1087): <- ok
(1086): -> \$J=G53X-442.025Y-551.750Z-5.000F1500.0
(1085): -> gc_jog_nudge
(1084): <- <Jog|MPos:-429.900,-551.750,-5.000|Bf:13,128|
FS:1500,0|WCO:0.000,0.000,0.000>
(1083): <- ok
(1082): -> \$J=G53X-434.025Y-551.750Z-5.000F1500.0
(1081): -> gc_jog_nudge
(1080): <- <Idle|MPos:-426.025,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1079): <- <Idle|MPos:-426.025,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1078): -> gc_sync
(1077): <- <Idle|MPos:-426.025,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1076): <- ok
(1075): -> N0 G4P0
(1074): -> gc_dwell
(1073): ->
(1072): -> gc_cancel_jog_motion
(1071): <- <Jog|MPos:-423.775,-551.750,-5.000|Bf:12,128|
FS:1500,0>
(1070): <- ok
(1069): -> \$J=G53X-439.000Y-551.750Z-5.000F1500.0
(1068): -> gc_jog_nudge
(1067): <- ok
(1066): -> \$J=G53X-431.000Y-551.750Z-5.000F1500.0

(1065): -> gc_jog_nudge
(1064): <- <Jog|MPos:-418.775,-551.750,-5.000|Bf:13,128|
FS:1500,0>
(1063): <- ok
(1062): -> \$J=G53X-423.000Y-551.750Z-5.000F1500.0
(1061): -> gc_jog_nudge
(1060): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1059): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1058): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1057): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1056): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1055): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1054): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1053): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1052): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1051): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1050): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|

FS:0,0>
(1049): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1048): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1047): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1046): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1045): -> gc_sync
(1044): <- <Idle|MPos:-415.000,-551.750,-5.000|Bf:14,128|
FS:0,0>
(1043): <- ok
(1042): -> N0 G4P0
(1041): -> gc_dwell
(1040): ->
(1039): -> gc_cancel_jog_motion
(1038): <- <Jog|MPos:-415.000,-549.525,-5.000|Bf:12,128|
FS:1500,0>
(1037): <- ok
(1036): -> \$J=G53X-415.000Y-559.725Z-5.000F1500.0
(1035): -> gc_jog_nudge
(1034): <- <Jog|MPos:-415.000,-544.525,-5.000|Bf:13,128|
FS:1500,0>
(1033): <- ok
(1032): -> \$J=G53X-415.000Y-551.725Z-5.000F1500.0
(1031): -> gc_jog_nudge

(1030): <- <Jog|MPos:-415.000,-539.500,-5.000|Bf:13,128|
FS:1500,0>
(1029): <- ok
(1028): -> \$J=G53X-415.000Y-543.725Z-5.000F1500.0
(1027): -> gc_jog_nudge
(1026): <- <Idle|MPos:-415.000,-535.725,-5.000|Bf:14,128|
FS:0,0>
(1025): <- <Idle|MPos:-415.000,-535.725,-5.000|Bf:14,128|
FS:0,0>
(1024): <- <Idle|MPos:-415.000,-535.725,-5.000|Bf:14,128|
FS:0,0|Ov:100,100,100>
(1023): <- <Idle|MPos:-415.000,-535.725,-5.000|Bf:14,128|
FS:0,0>
(1022): -> gc_sync
(1021): <- <Idle|MPos:-415.000,-535.725,-5.000|Bf:14,128|
FS:0,0>
(1020): <- ok
(1019): -> N0 G4P0
(1018): -> gc_dwell
(1017): ->
(1016): -> gc_cancel_jog_motion
(1015): <- <Jog|MPos:-415.000,-533.450,-5.000|Bf:12,128|
FS:1500,0|WCO:0.000,0.000,0.000>
(1014): <- ok
(1013): -> \$J=G53X-415.000Y-543.700Z-5.000F1500.0
(1012): -> gc_jog_nudge
(1011): <- <Jog|MPos:-415.000,-528.450,-5.000|Bf:13,128|

FS:1500,0>
(1010): <- ok
(1009): -> \$J=G53X-415.000Y-535.700Z-5.000F1500.0
(1008): -> gc_jog_nudge
(1007): <- <Jog|MPos:-415.000,-523.450,-5.000|Bf:13,128|
FS:1500,0>
(1006): <- ok
(1005): -> \$J=G53X-415.000Y-527.700Z-5.000F1500.0
(1004): -> gc_jog_nudge
(1003): <- <Idle|MPos:-415.000,-519.700,-5.000|Bf:14,128|
FS:0,0>
(1002): <- <Idle|MPos:-415.000,-519.700,-5.000|Bf:14,128|
FS:0,0>
(1001): <- <Idle|MPos:-415.000,-519.700,-5.000|Bf:14,128|
FS:0,0>
(1000): <- <Idle|MPos:-415.000,-519.700,-5.000|Bf:14,128|
FS:0,0>
(999): <- <Idle|MPos:-415.000,-519.700,-5.000|Bf:14,128|FS:
0,0|Ov:100,100,100>
(998): -> gc_sync
(997): <- <Idle|MPos:-415.000,-519.700,-5.000|Bf:14,128|FS:
0,0>
(996): <- ok
(995): -> N0 G4P0
(994): -> gc_dwell
(993): ->
(992): -> gc_cancel_jog_motion

(991): <- ok
(990): -> \$J=G53X-415.000Y-535.675Z-5.000F1500.0
(989): -> gc_jog_nudge
(988): <- <Jog|MPos:-415.000,-517.450,-5.000|Bf:12,128|FS:
1500,0>
(987): <- ok
(986): -> \$J=G53X-415.000Y-527.675Z-5.000F1500.0
(985): -> gc_jog_nudge
(984): <- <Jog|MPos:-415.000,-512.475,-5.000|Bf:13,128|FS:
1500,0>
(983): <- ok
(982): -> \$J=G53X-415.000Y-519.675Z-5.000F1500.0
(981): -> gc_jog_nudge
(980): <- <Jog|MPos:-415.000,-507.475,-5.000|Bf:13,128|FS:
1500,0>
(979): <- ok
(978): -> \$J=G53X-415.000Y-511.675Z-5.000F1500.0
(977): -> gc_jog_nudge
(976): <- <Idle|MPos:-415.000,-503.675,-5.000|Bf:14,128|FS:
0,0>
(975): <- <Idle|MPos:-415.000,-503.675,-5.000|Bf:14,128|FS:
0,0>
(974): <- <Idle|MPos:-415.000,-503.675,-5.000|Bf:14,128|FS:
0,0>
(973): <- <Idle|MPos:-415.000,-503.675,-5.000|Bf:14,128|FS:
0,0>
(972): <- <Idle|MPos:-415.000,-503.675,-5.000|Bf:14,128|FS:

0,0>
(971): -> gc_sync
(970): <- <Idle|MPos:-415.000,-503.675,-5.000|Bf:14,128|FS:
0,0>
(969): <- ok
(968): -> N0 G4P0
(967): -> gc_dwell
(966): ->
(965): -> gc_cancel_jog_motion
(964): <- ok
(963): -> \$J=G53X-415.000Y-519.650Z-5.000F1500.0
(962): -> gc_jog_nudge
(961): <- <Jog|MPos:-415.000,-501.475,-5.000|Bf:12,128|FS:
1500,0>
(960): <- ok
(959): -> \$J=G53X-415.000Y-511.650Z-5.000F1500.0
(958): -> gc_jog_nudge
(957): <- <Jog|MPos:-415.000,-496.500,-5.000|Bf:13,128|FS:
1500,0>
(956): <- ok
(955): -> \$J=G53X-415.000Y-503.650Z-5.000F1500.0
(954): -> gc_jog_nudge
(953): <- <Jog|MPos:-415.000,-491.500,-5.000|Bf:13,128|FS:
1500,0>
(952): <- ok
(951): -> \$J=G53X-415.000Y-495.650Z-5.000F1500.0
(950): -> gc_jog_nudge

(949): <- <Idle|MPos:-415.000,-487.650,-5.000|Bf:14,128|FS:
0,0>
(948): <- <Idle|MPos:-415.000,-487.650,-5.000|Bf:14,128|FS:
0,0>
(947): <- <Idle|MPos:-415.000,-487.650,-5.000|Bf:14,128|FS:
0,0>
(946): <- <Idle|MPos:-415.000,-487.650,-5.000|Bf:14,128|FS:
0,0>
(945): <- <Idle|MPos:-415.000,-487.650,-5.000|Bf:14,128|FS:
0,0>
(944): -> gc_sync
(943): <- <Idle|MPos:-415.000,-487.650,-5.000|Bf:14,128|FS:
0,0>
(942): <- ok
(941): -> N0 G4P0
(940): -> gc_dwell
(939): ->
(938): -> gc_cancel_jog_motion
(937): <- <Jog|MPos:-415.000,-485.525,-5.000|Bf:12,128|FS:
1500,0|Ov:100,100,100>
(936): <- ok
(935): -> \$J=G53X-415.000Y-498.625Z-5.000F1500.0
(934): -> gc_jog_nudge
(933): <- <Jog|MPos:-415.000,-480.550,-5.000|Bf:12,128|FS:
1500,0>
(932): <- ok
(931): -> \$J=G53X-415.000Y-490.625Z-5.000F1500.0

(930): -> gc_jog_nudge
(929): <- <Jog|MPos:-415.000,-475.550,-5.000|Bf:13,128|FS:
1500,0>
(928): <- ok
(927): -> \$J=G53X-415.000Y-482.625Z-5.000F1500.0
(926): -> gc_jog_nudge
(925): <- <Jog|MPos:-415.000,-470.575,-5.000|Bf:13,128|FS:
1500,0|WCO:0.000,0.000,0.000>
(924): <- ok
(923): -> \$J=G53X-415.000Y-474.625Z-5.000F1500.0
(922): -> gc_jog_nudge
(921): <- <Idle|MPos:-415.000,-466.625,-5.000|Bf:14,128|FS:
0,0>
(920): <- <Idle|MPos:-415.000,-466.625,-5.000|Bf:14,128|FS:
0,0>
(919): <- <Idle|MPos:-415.000,-466.625,-5.000|Bf:14,128|FS:
0,0>
(918): <- <Idle|MPos:-415.000,-466.625,-5.000|Bf:14,128|FS:
0,0>
(917): <- <Idle|MPos:-415.000,-466.625,-5.000|Bf:14,128|FS:
0,0>
(916): -> gc_sync
(915): <- <Idle|MPos:-415.000,-466.625,-5.000|Bf:14,128|FS:
0,0>
(914): <- ok
(913): -> N0 G4P0
(912): -> gc_dwell

(911): ->
(910): -> gc_cancel_jog_motion
(909): <- <Jog|MPos:-415.000,-464.375,-5.000|Bf:12,128|FS:
1500,0>
(908): <- ok
(907): -> \$J=G53X-415.000Y-474.600Z-5.000F1500.0
(906): -> gc_jog_nudge
(905): <- <Jog|MPos:-415.000,-459.350,-5.000|Bf:13,128|FS:
1500,0>
(904): <- ok
(903): -> \$J=G53X-415.000Y-466.600Z-5.000F1500.0
(902): -> gc_jog_nudge
(901): <- <Jog|MPos:-415.000,-454.375,-5.000|Bf:13,128|FS:
1500,0>
(900): <- ok
(899): -> \$J=G53X-415.000Y-458.600Z-5.000F1500.0
(898): -> gc_jog_nudge
(897): <- <Idle|MPos:-415.000,-450.600,-5.000|Bf:14,128|FS:
0,0|WCO:0.000,0.000,0.000>
(896): <- <Idle|MPos:-415.000,-450.600,-5.000|Bf:14,128|FS:
0,0>
(895): <- <Idle|MPos:-415.000,-450.600,-5.000|Bf:14,128|FS:
0,0>
(894): <- <Idle|MPos:-415.000,-450.600,-5.000|Bf:14,128|FS:
0,0>
(893): -> gc_sync
(892): <- <Idle|MPos:-415.000,-450.600,-5.000|Bf:14,128|FS:

0,0>
(891): <- ok
(890): -> N0 G4P0
(889): -> gc_dwell
(888): ->
(887): -> gc_cancel_jog_motion
(886): <- <Jog|MPos:-415.000,-448.475,-5.000|Bf:12,128|FS:
1500,0>
(885): <- ok
(884): -> \$J=G53X-415.000Y-458.575Z-5.000F1500.0
(883): -> gc_jog_nudge
(882): <- <Jog|MPos:-415.000,-443.450,-5.000|Bf:13,128|FS:
1500,0>
(881): <- ok
(880): -> \$J=G53X-415.000Y-450.575Z-5.000F1500.0
(879): -> gc_jog_nudge
(878): <- <Jog|MPos:-415.000,-438.450,-5.000|Bf:13,128|FS:
1500,0|Ov:100,100,100>
(877): <- ok
(876): -> \$J=G53X-415.000Y-442.575Z-5.000F1500.0
(875): -> gc_jog_nudge
(874): <- <Idle|MPos:-415.000,-434.575,-5.000|Bf:14,128|FS:
0,0>
(873): <- <Idle|MPos:-415.000,-434.575,-5.000|Bf:14,128|FS:
0,0>
(872): <- <Idle|MPos:-415.000,-434.575,-5.000|Bf:14,128|FS:
0,0|WCO:0.000,0.000,0.000>

(871): <- <Idle|MPos:-415.000,-434.575,-5.000|Bf:14,128|FS:
0,0>
(870): -> gc_sync
(869): <- <Idle|MPos:-415.000,-434.575,-5.000|Bf:14,128|FS:
0,0>
(868): <- ok
(867): -> N0 G4P0
(866): -> gc_dwell
(865): ->
(864): -> gc_cancel_jog_motion
(863): <- ok
(862): -> \$J=G53X-415.000Y-450.550Z-5.000F1500.0
(861): -> gc_jog_nudge
(860): <- <Jog|MPos:-415.000,-432.350,-5.000|Bf:12,128|FS:
1500,0>
(859): <- <Jog|MPos:-415.000,-427.375,-5.000|Bf:12,128|FS:
1500,0>
(858): <- ok
(857): -> \$J=G53X-415.000Y-442.550Z-5.000F1500.0
(856): -> gc_jog_nudge
(855): <- ok
(854): -> \$J=G53X-415.000Y-434.550Z-5.000F1500.0
(853): -> gc_jog_nudge
(852): <- <Jog|MPos:-415.000,-422.375,-5.000|Bf:13,128|FS:
1500,0>
(851): <- ok
(850): -> \$J=G53X-415.000Y-426.550Z-5.000F1500.0

(849): -> gc_jog_nudge
(848): <- <Idle|MPos:-415.000,-418.550,-5.000|Bf:14,128|FS:
0,0>
(847): <- <Idle|MPos:-415.000,-418.550,-5.000|Bf:14,128|FS:
0,0>
(846): <- <Idle|MPos:-415.000,-418.550,-5.000|Bf:14,128|FS:
0,0>
(845): <- <Idle|MPos:-415.000,-418.550,-5.000|Bf:14,128|FS:
0,0>
(844): <- <Idle|MPos:-415.000,-418.550,-5.000|Bf:14,128|FS:
0,0|WCO:0.000,0.000,0.000>
(843): <- <Idle|MPos:-415.000,-418.550,-5.000|Bf:14,128|FS:
0,0>
(842): <- <Idle|MPos:-415.000,-418.550,-5.000|Bf:14,128|FS:
0,0>
(841): <- <Idle|MPos:-415.000,-418.550,-5.000|Bf:14,128|FS:
0,0>
(840): -> gc_sync
(839): <- <Idle|MPos:-415.000,-418.550,-5.000|Bf:14,128|FS:
0,0>
(838): <- ok
(837): -> N0 G4P0
(836): -> gc_dwell
(835): ->
(834): -> gc_cancel_jog_motion
(833): <- <Jog|MPos:-415.000,-416.525,-5.000|Bf:12,128|FS:
1500,0>

(832): <- ok
(831): -> \$J=G53X-415.000Y-429.775Z-5.000F1500.0
(830): -> gc_jog_nudge
(829): <- <Jog|MPos:-415.000,-411.550,-5.000|Bf:12,128|FS:
1500,0>
(828): <- ok
(827): -> \$J=G53X-415.000Y-421.775Z-5.000F1500.0
(826): -> gc_jog_nudge
(825): <- <Jog|MPos:-415.000,-406.550,-5.000|Bf:13,128|FS:
1500,0|Ov:100,100,100>
(824): <- ok
(823): -> \$J=G53X-415.000Y-413.775Z-5.000F1500.0
(822): -> gc_jog_nudge
(821): <- <Jog|MPos:-415.000,-401.550,-5.000|Bf:13,128|FS:
1500,0>
(820): <- ok
(819): -> \$J=G53X-415.000Y-405.775Z-5.000F1500.0
(818): -> gc_jog_nudge
(817): <- <Idle|MPos:-415.000,-397.775,-5.000|Bf:14,128|FS:
0,0>
(816): <- <Idle|MPos:-415.000,-397.775,-5.000|Bf:14,128|FS:
0,0|WCO:0.000,0.000,0.000>
(815): <- <Idle|MPos:-415.000,-397.775,-5.000|Bf:14,128|FS:
0,0>
(814): -> gc_sync
(813): <- <Idle|MPos:-415.000,-397.775,-5.000|Bf:14,128|FS:
0,0>

(812): <- ok
(811): -> N0 G4P0
(810): -> gc_dwell
(809): ->
(808): -> gc_cancel_jog_motion
(807): <- <Jog|MPos:-415.000,-395.725,-5.000|Bf:11,128|FS:
1500,0>
(806): <- ok
(805): -> \$J=G53X-415.000Y-417.000Z-5.000F1500.0
(804): -> gc_jog_nudge
(803): <- <Jog|MPos:-415.000,-390.725,-5.000|Bf:11,128|FS:
1500,0>
(802): <- ok
(801): -> \$J=G53X-415.000Y-409.000Z-5.000F1500.0
(800): -> gc_jog_nudge
(799): <- <Jog|MPos:-415.000,-385.700,-5.000|Bf:12,128|FS:
1500,0>
(798): <- ok
(797): -> \$J=G53X-415.000Y-401.000Z-5.000F1500.0
(796): -> gc_jog_nudge
(795): <- <Jog|MPos:-415.000,-380.725,-5.000|Bf:12,128|FS:
1500,0>
(794): <- ok
(793): -> \$J=G53X-415.000Y-393.000Z-5.000F1500.0
(792): -> gc_jog_nudge
(791): <- ok
(790): -> \$J=G53X-415.000Y-385.000Z-5.000F1500.0

(789): -> gc_jog_nudge
(788): <- <Idle|MPos:-415.000,-377.000,-5.000|Bf:14,128|FS:
0,0|Ov:100,100,100>
(787): <- <Idle|MPos:-415.000,-377.000,-5.000|Bf:14,128|FS:
0,0>
(786): <- <Idle|MPos:-415.000,-377.000,-5.000|Bf:14,128|FS:
0,0>
(785): -> gc_sync
(784): <- <Idle|MPos:-415.000,-377.000,-5.000|Bf:14,128|FS:
0,0|WCO:0.000,0.000,0.000>
(783): <- ok
(782): -> N0 G4P0
(781): -> gc_dwell
(780): ->
(779): -> gc_cancel_jog_motion
(778): <- ok
(777): -> \$J=G53X-415.000Y-392.975Z-5.000F1500.0
(776): -> gc_jog_nudge
(775): <- <Jog|MPos:-415.000,-374.750,-5.000|Bf:12,128|FS:
1500,0>
(774): <- ok
(773): -> \$J=G53X-415.000Y-384.975Z-5.000F1500.0
(772): -> gc_jog_nudge
(771): <- <Jog|MPos:-415.000,-369.800,-5.000|Bf:13,128|FS:
1500,0>
(770): <- ok
(769): -> \$J=G53X-415.000Y-376.975Z-5.000F1500.0

(768): -> gc_jog_nudge
(767): <- <Jog|MPos:-415.000,-364.775,-5.000|Bf:13,128|FS:
1500,0>
(766): <- ok
(765): -> \$J=G53X-415.000Y-368.975Z-5.000F1500.0
(764): -> gc_jog_nudge
(763): <- <Idle|MPos:-415.000,-360.975,-5.000|Bf:14,128|FS:
0,0>
(762): <- <Idle|MPos:-415.000,-360.975,-5.000|Bf:14,128|FS:
0,0>
(761): <- <Idle|MPos:-415.000,-360.975,-5.000|Bf:14,128|FS:
0,0>
(760): -> gc_sync
(759): <- <Idle|MPos:-415.000,-360.975,-5.000|Bf:14,128|FS:
0,0>
(758): <- ok
(757): -> N0 G4P0
(756): -> gc_dwell
(755): ->
(754): -> gc_cancel_jog_motion
(753): <- <Jog|MPos:-415.000,-358.950,-5.000|Bf:12,128|FS:
1500,0>
(752): <- ok
(751): -> \$J=G53X-415.000Y-371.000Z-5.000F1500.0
(750): -> gc_jog_nudge
(749): <- ok
(748): -> \$J=G53X-415.000Y-363.000Z-5.000F1500.0

(747): -> gc_jog_nudge

(746): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>

(745): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0|WCO:0.000,0.000,0.000>

(744): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>

(743): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>

(742): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>

(741): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>

(740): <- <Jog|MPos:-411.825,-352.300,-5.000|Bf:13,128|FS:
2540,0>

(739): <- <Jog|MPos:-397.450,-340.050,-5.000|Bf:13,128|FS:
6000,0>

(738): <- <Jog|MPos:-382.175,-327.050,-5.000|Bf:13,128|FS:
6000,0|Ov:100,100,100>

(737): <- <Jog|MPos:-366.950,-314.075,-5.000|Bf:13,128|FS:
6000,0>

(736): <- <Jog|MPos:-351.725,-301.100,-5.000|Bf:13,128|FS:
6000,0>

(735): <- <Jog|MPos:-336.500,-288.150,-5.000|Bf:13,128|FS:
6000,0>

(734): <- <Jog|MPos:-321.300,-275.175,-5.000|Bf:13,128|FS:
6000,0>

(733): <- <Jog|MPos:-306.175,-262.300,-5.000|Bf:13,128|FS:
6000,0>
(732): <- <Jog|MPos:-290.900,-249.300,-5.000|Bf:13,128|FS:
6000,0>
(731): <- <Jog|MPos:-275.675,-236.325,-5.000|Bf:13,128|FS:
6000,0>
(730): <- <Jog|MPos:-260.500,-223.375,-5.000|Bf:13,128|FS:
6000,0>
(729): <- <Jog|MPos:-245.225,-210.375,-5.000|Bf:13,128|FS:
6000,0>
(728): <- <Jog|MPos:-230.050,-197.450,-5.000|Bf:13,128|FS:
6000,0>
(727): <- <Jog|MPos:-214.850,-184.500,-5.000|Bf:13,128|FS:
6000,0>
(726): <- <Jog|MPos:-199.500,-171.425,-5.000|Bf:13,128|FS:
6000,0>
(725): <- <Jog|MPos:-184.400,-158.550,-5.000|Bf:13,128|FS:
6000,0>
(724): <- <Jog|MPos:-169.075,-145.525,-5.000|Bf:13,128|FS:
6000,0>
(723): <- <Jog|MPos:-153.900,-132.575,-5.000|Bf:13,128|FS:
6000,0>
(722): <- <Jog|MPos:-138.700,-119.625,-5.000|Bf:13,128|FS:
6000,0>
(721): <- <Jog|MPos:-123.500,-106.700,-5.000|Bf:13,128|FS:
6000,0>
(720): <- <Jog|MPos:-108.225,-93.675,-5.000|Bf:13,128|FS:

6000,0>
(719): <- <Jog|MPos:-93.025,-80.725,-5.000|Bf:13,128|FS:
6000,0>
(718): <- <Jog|MPos:-77.850,-67.800,-5.000|Bf:13,128|FS:
6000,0|Ov:100,100,100>
(717): <- <Jog|MPos:-62.550,-54.750,-5.000|Bf:13,128|FS:
6000,0>
(716): <- <Jog|MPos:-47.325,-41.800,-5.000|Bf:13,128|FS:
6000,0>
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(712): -> \$J=G53X-415.000Y-355.000Z-5.000F6000.0
(711): -> gc_jog_motion
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(567): <- <Jog|MPos:-408.075,-349.100,-5.000|Bf:13,128|FS:
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(564): -> gc_jog_motion
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(547): -> gc_enable_parking
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(516): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(515): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0|WCO:0.000,0.000,0.000>

(514): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(513): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(512): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(511): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(510): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(509): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(508): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0|Ov:100,100,100>
(507): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>
(506): <- ok
(505): <- \$132=100.000
(504): <- \$131=850.000
(503): <- \$130=845.000
(502): <- \$122=400.000
(501): <- \$121=400.000
(500): <- \$120=400.000
(499): <- \$112=5000.000
(498): <- \$111=5000.000
(497): <- \$110=5000.000
(496): <- \$102=40.000
(495): <- \$101=40.000
(494): <- \$100=40.000
(493): <- \$32=0
(492): <- \$31=0

(491): <- \$30=1000
(490): <- \$27=5.000
(489): <- \$26=25
(488): <- \$25=2000.000
(487): <- \$24=100.000
(486): <- \$23=0
(485): <- \$22=1
(484): <- \$21=0
(483): <- \$20=0
(482): <- \$13=0
(481): <- \$12=0.010
(480): <- \$11=0.020
(479): <- \$10=255
(478): <- \$6=0
(477): <- \$5=0
(476): <- \$4=0
(475): <- \$3=6
(474): <- \$2=0
(473): <- \$1=255
(472): <- \$0=10
(471): -> \$\$
(470): -> gc_get_settings
(469): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>
(468): -> gc_sync
(467): <- ok
(466): -> M56P1

(465): -> gc_enable_parking
(464): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0|WCO:0.000,0.000,0.000>
(463): -> gc_sync
(462): <- ok
(461): -> N0 G4P0.005
(460): -> gc_wait_for_idle
(459): <- ok
(458): <- [PRB:0.000,0.000,0.000:0]
(457): <- [TLO:0.000]
(456): <- [G92:0.000,0.000,0.000]
(455): <- [G30:0.000,0.000,0.000]
(454): <- [G28:0.000,0.000,0.000]
(453): <- [G59:0.000,0.000,0.000]
(452): <- [G58:0.000,0.000,0.000]
(451): <- [G55:7:0.000,0.000,0.000]
(450): <- [G54:0.000,0.000,0.000]
(449): -> \$#
(448): -> gc_get_offsets
(447): <- ok
(446): <- [GC:G0 G54 G17 G21 G90 G94 M5 M9 T0 F0 S0]
(445): -> \$G
(444): -> gc_parser_state
(443): <- ok
(442): -> G90
(441): -> gc_not_motion
(440): <- ok

(439): -> G49
(438): -> gc_not_motion
(437): <- ok
(436): -> G21
(435): -> gc_not_motion
(434): <- ok
(433): -> G10L2P1X0Y0Z0
(432): -> gc_not_motion
(431): <- ok
(430): -> G54
(429): -> gc_not_motion
(428): <- ok
(427): -> G92.1
(426): -> gc_not_motion
(425): <- ok
(424): -> N0 M5
(423): -> gc_spindle
(422): <- ok
(421): -> N0 G4P0.005
(420): -> gc_wait_for_idle
(419): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>
(418): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>
(417): -> gc_wait_for_status_updates
(416): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>

(415): -> gc_sync
(414): <- ok
(413): -> N0 G4P0
(412): -> gc_dwell
(411): ->
(410): -> gc_cancel_jog_motion
(409): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>
(408): STATE: SET MACHINE STATE: INIT
(407): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0|WCO:0.000,0.000,0.000>
(406): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(405): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0|Ov:100,100,100>
(404): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(403): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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0,0|WCO:0.000,0.000,0.000>
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0,0|Ov:100,100,100>
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0,0|WCO:0.000,0.000,0.000>
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0,0>
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0,0|Ov:100,100,100>
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(362): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(361): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(360): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(325): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:

0,0|Ov:100,100,100>

(324): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:

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(313): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
0,0>
(312): <- ok
(311): -> \$J=G53X-415.000Y-355.010Z-5.000F1500.0
(310): -> gc_jog_nudge
(309): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(308): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(292): <- <Idle|MPos:-415.000,-355.000,-5.000|Bf:14,128|FS:
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(291): <- <Jog|MPos:-414.975,-354.975,-5.000|Bf:14,128|FS:
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(290): <- <Jog|MPos:-406.425,-347.675,-5.000|Bf:13,128|FS:
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(289): <- <Jog|MPos:-391.225,-334.700,-5.000|Bf:13,128|FS:

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(288): <- <Jog|MPos:-376.025,-321.725,-5.000|Bf:13,128|FS:
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(287): <- <Jog|MPos:-360.825,-308.750,-5.000|Bf:13,128|FS:
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(286): <- <Jog|MPos:-345.575,-295.750,-5.000|Bf:13,128|FS:
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(285): <- <Jog|MPos:-330.425,-282.800,-5.000|Bf:13,128|FS:
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(284): <- <Jog|MPos:-315.225,-269.825,-5.000|Bf:13,128|FS:
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(283): <- <Jog|MPos:-300.000,-256.850,-5.000|Bf:13,128|FS:
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(281): <- <Jog|MPos:-269.650,-230.925,-5.000|Bf:13,128|FS:
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(280): <- <Jog|MPos:-254.450,-217.950,-5.000|Bf:13,128|FS:
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(279): <- <Jog|MPos:-239.250,-204.975,-5.000|Bf:13,128|FS:
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(278): <- <Jog|MPos:-224.050,-192.000,-5.000|Bf:13,128|FS:
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(277): <- <Jog|MPos:-208.850,-179.025,-5.000|Bf:13,128|FS:
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(276): <- <Jog|MPos:-193.650,-166.050,-5.000|Bf:13,128|FS:
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(275): <- <Jog|MPos:-178.450,-153.075,-5.000|Bf:13,128|FS:
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(274): <- <Jog|MPos:-163.250,-140.100,-5.000|Bf:13,128|FS:
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(273): <- <Jog|MPos:-148.075,-127.125,-5.000|Bf:13,128|FS:
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6000,0>
(265): <- <Jog|MPos:-26.500,-23.350,-5.000|Bf:13,128|FS:
6000,0>
(264): <- <Jog|MPos:-11.350,-10.425,-5.000|Bf:13,128|FS:
6000,0|WCO:0.000,0.000,0.000>
(263): <- ok
(262): -> \$J=G53X-415.000Y-355.000Z-5.000F6000.0
(261): -> gc_jog_motion

(260): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
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Ov:100,100,100>
(258): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(257): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(256): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(255): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(254): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(253): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(252): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(251): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
WCO:0.000,0.000,0.000>
(250): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(249): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
Ov:100,100,100>
(248): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(247): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(246): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(245): <- ok
(244): -> M56P0
(243): -> gc_enable_parking
(242): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(241): STATE: SET MACHINE STATE: JOGGING
(240): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(239): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(238): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(237): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|

WCO:0.000,0.000,0.000>

(236): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(235): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|

Ov:100,100,100>

(234): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(233): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(232): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(231): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(230): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(229): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(228): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(227): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|

WCO:0.000,0.000,0.000>

(226): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(225): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|

Ov:100,100,100>

(224): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(223): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(222): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(221): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(220): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(219): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(218): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(217): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|

WCO:0.000,0.000,0.000>

(216): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(215): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|

Ov:100,100,100>

(214): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(213): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(212): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(211): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(210): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(209): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(208): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(207): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|

WCO:0.000,0.000,0.000>

(206): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(205): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|

Ov:100,100,100>

(204): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(203): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(202): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS

(201): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(200): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(199): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(198): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|

WCO:0.000,0.000,0.000>

(197): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(196): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|

Ov:100,100,100>

(195): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(194): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(193): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(192): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(191): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(190): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(189): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(188): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
WCO:0.000,0.000,0.000>
(187): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(186): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
Ov:100,100,100>
(185): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(184): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(183): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(182): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(181): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(180): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(179): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(178): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
WCO:0.000,0.000,0.000>
(177): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(176): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
Ov:100,100,100>
(175): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(174): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(173): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(172): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(171): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(170): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>

(169): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(168): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
WCO:0.000,0.000,0.000>
(167): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(166): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
Ov:100,100,100>
(165): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(164): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(163): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(162): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(161): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(160): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(159): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(158): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
WCO:0.000,0.000,0.000>
(157): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(156): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
Ov:100,100,100>
(155): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(154): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(153): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(152): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(151): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(150): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(149): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(148): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
WCO:0.000,0.000,0.000>

(147): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(146): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
Ov:100,100,100>
(145): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(144): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(143): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(142): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(141): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(140): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(139): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(138): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
WCO:0.000,0.000,0.000>
(137): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(136): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0|
Ov:100,100,100>
(135): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(134): -> gc_sync
(133): <- ok
(132): -> N0 G4P0.005
(131): -> gc_wait_for_idle
(130): <- <Idle|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:0,0>
(129): <- ok
(128): <- <Home|MPos:-5.000,-5.000,-5.000|Bf:14,128|FS:
0,0>
(127): -> \$h
(126): -> gc_homing
(125): <- ok

(124): -> N0 G4P0.005
(123): -> gc_wait_for_idle
(122): -> gc_check_limit_switch
(121): <- ok
(120): -> N0 G4P0.005
(119): -> gc_wait_for_idle
(118): -> gc_backoff_limit_switch
(117): <- ok
(116): -> N0 M5
(115): -> gc_spindle
(114): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(113): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(112): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(111): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(110): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0|
WCO:0.000,0.000,0.000>
(109): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(108): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0|Ov:
100,100,100>
(107): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(106): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(105): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(104): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(103): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(102): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(101): <- ok
(100): <- \$132=100.000

(99): <- \$131=850.000
(98): <- \$130=845.000
(97): <- \$122=400.000
(96): <- \$121=400.000
(95): <- \$120=400.000
(94): <- \$112=5000.000
(93): <- \$111=5000.000
(92): <- \$110=5000.000
(91): <- \$102=40.000
(90): <- \$101=40.000
(89): <- \$100=40.000
(88): <- \$32=0
(87): <- \$31=0
(86): <- \$30=1000
(85): <- \$27=5.000
(84): <- \$26=25
(83): <- \$25=2000.000
(82): <- \$24=100.000
(81): <- \$23=0
(80): <- \$22=1
(79): <- \$21=0
(78): <- \$20=0
(77): <- \$13=0
(76): <- \$12=0.010
(75): <- \$11=0.020
(74): <- \$10=255
(73): <- \$6=0

(72): <- \$5=0
(71): <- \$4=0
(70): <- \$3=6
(69): <- \$2=0
(68): <- \$1=255
(67): <- \$0=10
(66): -> \$\$
(65): -> gc_get_settings
(64): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(63): -> gc_sync
(62): <- ok
(61): -> M56P1
(60): -> gc_enable_parking
(59): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0|
WCO:0.000,0.000,0.000>
(58): -> gc_sync
(57): <- ok
(56): -> N0 G4P0.005
(55): -> gc_wait_for_idle
(54): <- ok
(53): <- [PRB:0.000,0.000,0.000:0]
(52): <- [TLO:0.000]
(51): <- [G92:0.000,0.000,0.000]
(50): <- [G30:0.000,0.000,0.000]
(49): <- [G28:0.000,0.000,0.000]
(48): <- [G59:0.000,0.000,0.000]
(47): <- [G58:0.000,0.000,0.000]

(46): <- [G57:0.000,0.000,0.000]
(45): <- [G56:0.000,0.000,0.000]
(44): <- [G55:0.000,0.000,0.000]
(43): <- [G54:0.000,0.000,0.000]
(42): -> \$#
(41): -> gc_get_offsets
(40): <- ok
(39): <- [GC:G0 G54 G17 G21 G90 G94 M5 M9 M56 T0 F0
S0]
(38): -> \$G
(37): -> gc_parser_state
(36): <- ok
(35): -> G90
(34): -> gc_not_motion
(33): <- ok
(32): -> G49
(31): -> gc_not_motion
(30): <- ok
(29): -> G21
(28): -> gc_not_motion
(27): <- ok
(26): -> G10L2P1X0Y0Z0
(25): -> gc_not_motion
(24): <- ok
(23): -> G54
(22): -> gc_not_motion
(21): <- ok

(20): -> G92.1
(19): -> gc_not_motion
(18): <- ok
(17): -> N0 M5
(16): -> gc_spindle
(15): <- ok
(14): -> N0 G4P0.005
(13): -> gc_wait_for_idle
(12): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0>
(11): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0|Ov:
100,100,100>
(10): -> gc_wait_for_status_updates
(9): <- <Idle|MPos:0.000,0.000,0.000|Bf:14,128|FS:0,0|WCO:
0.000,0.000,0.000>
(8): <- ok
(7): <- [MSG:Caution: Unlocked]
(6): -> \$X
(5): <- [MSG:'\$H' '\$X' to unlock]
(4): <- Grbl 1.1f ['\$' for help]
(3): STATE: SET MACHINE STATE: INIT
(2): -> GRBL_RESET
(1): STATE: SET MACHINE STATE: NOTCONNECTED