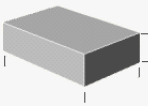


Define Stock

Stock Size



X

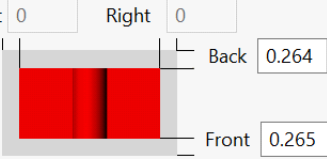
Y

Z

Inch MM

Lock Stock Dimensions

XY Position



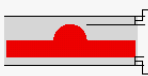
Left Right

Back

Front

Center X Center Y

Z Position



Top

Bottom

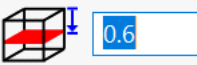
Center Z

Set Retract Height



Enter Height Above Stock

Set Max Depth

Enter Maximum Cutting Depth




(Inches)

Or..  

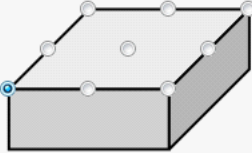
Program Zero ✕

Z Position



Z

XY Position



X Y

Toolpath Parameters ✕

Global Parameters

Tolerance

Machine geometry only

Machining Margin

Enable Arc Fitting

Roughing

Enable Roughing Pass

Ball 0.125 in, #101

Depth per Pass

Stepover

Feedrate

Plunge Rate

Stock to Leave

Use 3D Roughing

Use Parallel Path

Mill Direction

Climb

Conventional

Finish

Enable Finish Pass

Ball 0.063 in, #111

Cut Along X

Cut Along Y

Cut X then Y

Stepover

Feedrate

Plunge Rate

Surface Angle Limit

Don't Machine Top of Stock

Waterline

Step Down

Min Surface Angle

Toolpath Order

Full Retracts Only

Ball 0.063 in, #111

Pencil Cleanup

Cutout Only

Feedrate

Plunge Rate

