

M56P0
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\$h
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M56P0
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N0 M5
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N0G0X-432.0000Y-819.0000
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N0 G4P0.005
ok
M56P0
ok
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ok
N0G0Z-5.0000
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N0G0Z-15.0000
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[PRB:-1.025, -850.000, -62.230:1]
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N0G38.2Z-213.1300F50.0
[PRB:-1.025, -850.000, -62.215:1]
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N0 G4P0.005
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N0G0X-432.0000
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\$J=G53X-450.0000Y-850.0000Z-5.0000F1500.0
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\$J=G53X-802.0000Y-850.0000Z-5.0000F1500.0

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\$J=G53X-810.0000Y-850.0000Z-5.0000F1500.0

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\$J=G53X-818.0000Y-850.0000Z-5.0000F1500.0

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N0 G4P0

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\$J=G53X-786.3750Y-850.0000Z-5.0000F1500.0

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\$J=G53X-818.3750Y-850.0000Z-5.0000F1500.0

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\$J=G53X-826.3750Y-850.0000Z-5.0000F1500.0

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N0 G4P0

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N0 G4P0

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N0 G4P0

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N0G1X-812.9000F300.0
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[PRB:-804.125,-835.750,-20.160:1]
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N0G38.2Y-819.5250F100.0
[PRB:-808.700,-830.925,-20.160:1]
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N0G1Y-831.2500F300.0
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N0 G4P0.005
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N0G1Z-10.1600F300.0
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N0G1X-798.7000Y-825.3875
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N0 G4P0.005
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N0G38.2Z-22.1600F100.0
[PRB:-798.700,-825.400,-17.575:1]
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N0G1Z-11.5750F300.0
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N0 G4P0.5
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[PRB:-798.700,-825.400,-17.575:1]
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\$J=G53X-798.7000Y-825.4000Z-30.4250F1500.0
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\$J=G53X-798.7000Y-825.4000Z-30.5500F1500.0
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\$J=G53X-798.7000Y-825.4000Z-30.6000F1500.0
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\$J=G53X-798.7000Y-825.4000Z-30.7250F1500.0
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\$J=G53X-798.7000Y-825.4000Z-30.8000F1500.0
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N0 G4P0

ok

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◆

N0 G4P0

ok

◆

N0 G4P0

ok

N0 G4P0.005

ok

M56P0

ok

N0 M5

ok

G92.1

ok

G54

ok
G10L2P1X0Y0Z0
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G21
ok
G49
ok
G90
ok
\$G
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[G28:0.000,0.000,0.000]
[G30:0.000,0.000,0.000]
[G92:0.000,0.000,0.000]
[TLO:0.000]
[PRB:-798.700,-825.400,-17.575:1]
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ok
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\$3=5
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\$6=0
\$10=255
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\$112=1000.000
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\$130=845.000
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\$132=95.000
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M56P0
ok
N0 M5
ok
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ok
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N5 G4P0.005
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M56P0
ok
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N11 G4P0.005
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M56P0
ok
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N11 G4P0.25
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N11G0Z-5.0000
ok
N11G0X-432.0000Y-819.0000
ok
N11 G4P0.005
ok
N11 G4P0.005
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M56P0

ok
N11 M5
ok
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ok
N11G38.2Z-155.0000F800.0
[PRB:-1.025,-850.000,-62.235:1]
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N11 G4P0.005
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N11G0Z-58.1300
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[PRB:-1.025,-850.000,-62.220:1]
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M56P1
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