

N0 G4P0.005

ok

<Idle|MPos:-527.600,-5.000,-5.000|Bf:14,128|FS:0,0|WCO:0.000,0.000,0.000>

\$\$

\$0=10

\$1=255

\$2=0

\$3=2

\$4=0

\$5=0

\$6=0

\$10=255

\$11=0.020

\$12=0.010

\$13=0

\$20=0

\$21=0

\$22=1

\$23=0

\$24=100.000

\$25=2000.000

\$26=25

\$27=3.000

\$30=1000

\$31=0

\$32=0

\$100=40.000

\$101=40.000

\$102=200.000

\$110=10000.000

\$111=10000.000

\$112=1000.000

\$120=500.000

\$121=500.000

\$122=270.000

\$130=845.000

\$131=850.000

\$132=95.000

ok

<Idle|MPos:-527.600,-5.000,-5.000|Bf:14,128|FS:0,0>

<Idle|MPos:-527.600,-5.000,-5.000|Bf:14,128|FS:0,0>

<Idle|MPos:-527.600,-5.000,-5.000|Bf:14,128|FS:0,0>

<Idle|MPos:-527.600,-5.000,-5.000|Bf:14,128|FS:0,0>

<Idle|MPos:-527.600,-5.000,-5.000|Bf:14,128|FS:0,0|Ov:100,100,100>

<Idle|MPos:-527.600,-5.000,-5.000|Bf:14,128|FS:0,0>