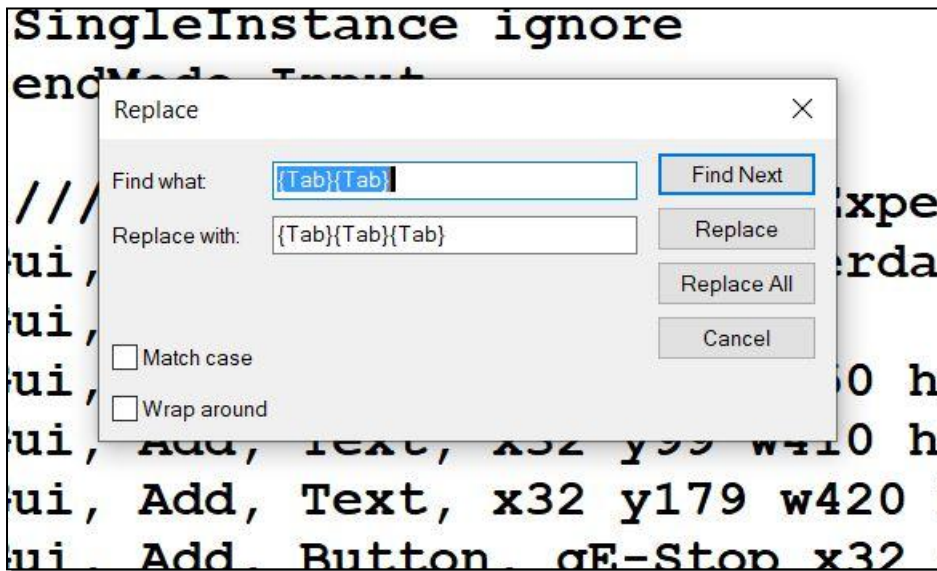


```
Edited Carbide Zeroing.AHK - Notepad
File Edit Format View Help
^a::
#SingleInstance ignore
SendMode Input

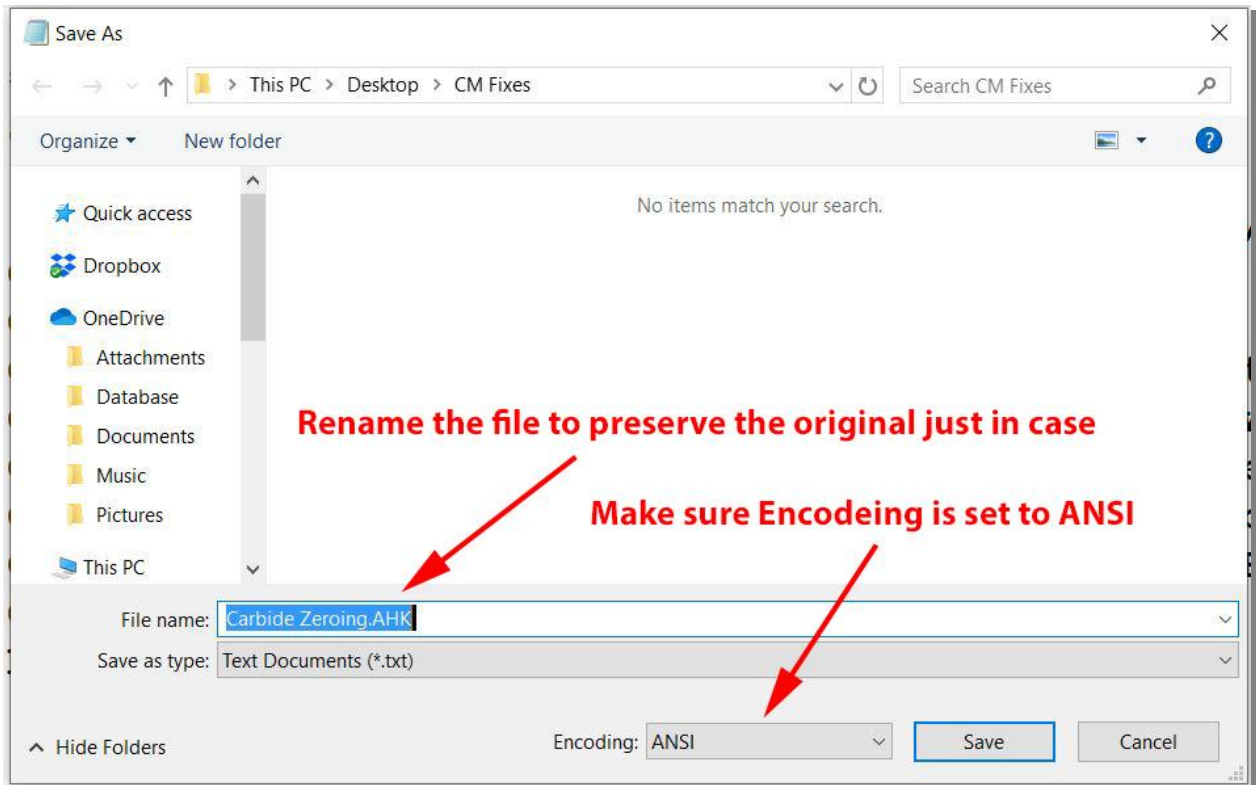
;/////////////////////////////////Normal or Expert/////////////////////////////////
Gui, Font, S12 CDefault, Verdana
Gui, Color, 00FF00
Gui, Add, Text, x62 y19 w350 h40 +Center, Select Mode
Gui, Add, Text, x32 y99 w410 h70 , Normal Mode will display all the
Gui, Add, Text, x32 y179 w420 h100 , Expert Mode will bypass many of
Gui, Add, Button, gE-Stop x32 y299 w160 h50 , Normal Mode
Gui, Add, Button, gStepE1 x292 y299 w160 h50 , Expert Mode
Gui, Show, x127 y87 h379 w479, Mode Selection
Return

;/////////////////////////////////Estop/////////////////////////////////
gE-Stop:
```

1. Right click on the Carbide Zeroing.AHK file and choose the **OPEN WITH** option
2. Choose **Notepad**. If it is not on the list click on the **Choose another app** option and find Notepad.



3. In Notepad, under the edit menu click on **Replace**.
4. In the **Find what** box copy and paste this text: **Send, {Tab}{Tab}**
5. In the **Replace with** box copy and paste in : **Send, {Tab}{Tab}{Tab}**
6. Click the **Replace All** button



7. Under the File menu select **Save As**.
8. Using the drop down box change the **Encoding** to **ANSI**
9. In the **File name** box change the name of the file to preserve your original file in case something goes wrong. Then Save the file.
10. **After you have restored** Carbide Motion to the earlier version (413) your new file created here should operate just as it did before.