

M56P0

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N0 G4P0

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\$J=G53X-415.0000Y-723.7000Z-78.0836F1500.0

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N0 G4P0

ok

N0 G4P0.005

ok

N0 M5

ok

G92.1

ok

G54

ok

G10L2P1X0Y0Z0

ok

G21

ok

G49

ok

G90

ok

\$G

[GC:G0 G54 G17 G21 G90 G94 M5 M9 T0 F50 S0]

ok

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[G58:0.000,0.000,0.000]

[G59:0.000,0.000,0.000]

[G28:0.000,0.000,0.000]

[G30:0.000,0.000,0.000]

[G92:0.000,0.000,0.000]

[TLO:0.000]

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M56P1

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\$132=95.000

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N0 M5

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N0 G4P0.005

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N4 G4P0.005

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N5 G4P0.005

ok

N7G0Z-5.0038

ok

N9 M5

ok

N9 G4P0.25

ok

N11 G4P0.005

ok

N11 M5

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N11 G4P0.25

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N11G0Z-5.0000

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N11G0X-415.0000Y-820.0000

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N11 G4P0.005

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N11 G4P0.005

ok

N11 M5

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N11G0Z-5.0000

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N11G0Z-15.0000

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N11G38.2Z-155.0000F800.0

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N12 G4P0.25

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N147G1Z-74.2850

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N170G1Z-78.0950F304.8

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N185G1Z-74.2850

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N196G1X-390.4412Y-690.7682

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N198G1X-389.8062Y-691.0730

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N199G1X-389.3998Y-691.0984

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N200G1X-388.2060Y-692.7748Z-78.0950

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N201G1Z-74.2850

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N212G1Z-74.2850

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N214G1Z-80.6350F304.8

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N221G1Z-74.2850

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N226G1X-388.5616Y-690.1586Z-80.1778

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N227G1X-388.3838Y-689.8284Z-80.1270

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N229G1X-387.4948Y-683.8594Z-78.0950

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N230G1Z-74.2850

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ok

N232G1Z-78.0950F304.8

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N234G1Z-74.2850

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N236G1Z-80.6350F304.8

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N238G1Z-74.2850

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N240G1Z-81.1430F304.8

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N242G1Z-74.2850

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N244G1Z-78.0950F304.8

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N247G1Z-74.2850

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N252G1Z-74.2850

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N254G1Z-78.0950F304.8

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