

M56P0
ok
N0 M5
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
\$h
ok
N0 G4P0.005
ok
N0 M5
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0 G4P0.25
ok
N0G0Z-5.0000
ok
N0G0X-414.5000Y-819.0000
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0G0Z-5.0000
ok
N0G0X-6.1250Y-800.4750Z-5.0000
ok
N0G0Z-15.0000
ok
N0G38.2Z-155.0000F800.0
[PRB:-6.125,-800.475,-67.455:1]
ok
N0 G4P0.005
ok
N0G0Z-63.3300
ok
N0G38.2Z-218.3300F50.0
[PRB:-6.125,-800.475,-67.420:1]
ok
N0 G4P0.005
ok

N0G0Z-5.0000

ok

N0 G4P0.005

ok

N0G0X-414.5000

ok

N0 G4P0.005

ok

M56P0

ok

\$J=G53X-805.1500Y-626.3500Z-5.0000F6000.0

ok

\$J=G53X-805.1500Y-626.3500Z-1.0000F1500.0

ok

⓪

N0 G4P0

ok

\$J=G53X-805.1500Y-626.3500Z-9.0000F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-17.0000F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-25.0000F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-33.0000F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-41.0000F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-49.0000F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-57.0000F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-65.0000F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-73.0000F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-81.0000F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-89.0000F1500.0

ok

⓪

N0 G4P0

ok

\$J=G53X-805.1500Y-626.3500Z-46.8450F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-47.8450F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-48.8450F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-49.8450F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-50.8450F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-51.8450F1500.0

ok

\$J=G53X-805.1500Y-626.3500Z-52.0950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-52.3450F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-52.5950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-52.8450F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-53.0950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-52.8450F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-52.5950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-52.3450F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-52.0950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-51.8450F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-51.5950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-43.5950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-35.5950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-27.5950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-19.5950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-11.5950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-3.5950F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-1.0000F1500.0
ok
N0 G4P0
ok
\$J=G53X-805.1500Y-626.3500Z-18.2500F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-26.2500F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-34.2500F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-42.2500F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-50.2500F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-58.2500F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-66.2500F1500.0
ok
\$J=G53X-805.1500Y-626.3500Z-74.2500F1500.0

ok
④
N0 G4P0
ok
\$J=G53X-805.1500Y-626.3500Z-42.7600F1500.0
ok
④
N0 G4P0
ok
\$J=G53X-805.1500Y-626.3500Z-46.7550F1500.0
ok
④
N0 G4P0
ok
\$J=G53X-805.1500Y-626.3500Z-50.9200F1500.0
ok
④
N0 G4P0
ok
N0 G4P0.005
ok
N0G38.2X-815.1500F100.0
[PRB:-808.375,-626.350,-46.915:1]
ok
N0 G4P0.005
ok
N0G1X-808.0500F300.0
ok
N0 G4P0.005
ok
N0G38.2X-788.0500F100.0
[PRB:-799.475,-626.350,-46.915:1]
ok
N0 G4P0.005
ok
N0G1X-799.8250F300.0
ok
N0G1X-803.9250Y-626.3500Z-46.9150F200.0
ok
N0 G4P0.005
ok
N0G38.2Y-636.3500F100.0
[PRB:-803.925,-632.325,-46.915:1]
ok
N0 G4P0.005
ok
N0G1Y-632.0000F300.0
ok
N0 G4P0.005
ok
N0G38.2Y-612.0000F100.0
[PRB:-803.925,-621.875,-46.915:1]
ok
N0 G4P0.005

ok
N0G1Y-622.2000F300.0
ok
N0G1X-803.9250Y-627.1000Z-46.9150F200.0
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
N0G1Z-36.9150F300.0
ok
N0G1X-793.9250Y-617.1000
ok
N0 G4P0.005
ok
N0G38.2Z-48.9150F100.0
[PRB:-793.925,-617.100,-39.915:1]
ok
N0 G4P0.005
ok
N0G1Z-33.9150F300.0
ok
N0 G4P0.5
ok
\$#
[G54:0.000,0.000,0.000]
[G55:0.000,0.000,0.000]
[G56:0.000,0.000,0.000]
[G57:0.000,0.000,0.000]
[G58:0.000,0.000,0.000]
[G59:0.000,0.000,0.000]
[G28:0.000,0.000,0.000]
[G30:0.000,0.000,0.000]
[G92:0.000,0.000,0.000]
[TL0:0.000]
[PRB:-793.925,-617.100,-39.915:1]
ok
\$G
[GC:G1 G54 G17 G21 G90 G94 M5 M9 T0 F300 S0]
ok
Q
N0 G4P0
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
G92.1
ok
G54
ok
G10L2P1X0Y0Z0

ok
G21
ok
G49
ok
G90
ok
\$G
[GC:G1 G54 G17 G21 G90 G94 M5 M9 T0 F300 S0]
ok
\$#
[G54:0.000,0.000,0.000]
[G55:0.000,0.000,0.000]
[G56:0.000,0.000,0.000]
[G57:0.000,0.000,0.000]
[G58:0.000,0.000,0.000]
[G59:0.000,0.000,0.000]
[G28:0.000,0.000,0.000]
[G30:0.000,0.000,0.000]
[G92:0.000,0.000,0.000]
[TL0:0.000]
[PRB:-793.925,-617.100,-39.915:1]
ok
N0 G4P0.005
ok
\$\$
\$0=10
\$1=255
\$2=0
\$3=2
\$4=0
\$5=0
\$6=0
\$10=255
\$11=0.020
\$12=0.010
\$13=0
\$20=0
\$21=0
\$22=1
\$23=0
\$24=100.000
\$25=2000.000
\$26=25
\$27=3.000
\$30=1000
\$31=0
\$32=0
\$100=40.000
\$101=40.000
\$102=200.000
\$110=10000.000
\$111=10000.000
\$112=1000.000

\$120=500.000
\$121=500.000
\$122=270.000
\$130=845.000
\$131=850.000
\$132=95.000
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0 G4P0.005
ok
N4 G4P0.005
ok
N5 G4P0.005
ok
N7G0Z-5.0000
ok
M56P1
ok
N9 M5
ok
N9 G4P0.25
ok
N11 G4P0.005
ok
M56P0
ok
N11 M5
ok
N11 G4P0.25
ok
N11G0Z-5.0000
ok
N11G0X-414.5000Y-819.0000
ok
N11 G4P0.005
ok
N11 G4P0.005
ok
M56P0
ok
N11 M5
ok
N11G0Z-5.0000
ok
N11G0X-6.1250Y-800.4750Z-5.0000
ok
N11G0Z-15.0000
ok
N11G38.2Z-155.0000F800.0

[PRB:-6.125,-800.475,-67.460:1]
ok
N11 G4P0.005
ok
N11G0Z-63.3300
ok
N11G38.2Z-218.3300F50.0
[PRB:-6.125,-800.475,-67.420:1]
ok
N11 G4P0.005
ok
N11G0Z-5.0000
ok
N11 G4P0.005
ok
N11G0X-414.5000
ok
M56P1
ok
N12 M3S18000
ok
GRBL_FEEDHOLD
GRBL_RESET
Grb1 1.1f ['\$' for help]
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
\$h
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
G92.1
ok
G54
ok
G10L2P1X0Y0Z0
ok
G21
ok

G49
ok
G90
ok
\$G
[GC:G0 G54 G17 G21 G90 G94 M5 M9 T0 F0 S0]
ok
\$#
[G54:0.000,0.000,0.000]
[G55:0.000,0.000,0.000]
[G56:0.000,0.000,0.000]
[G57:0.000,0.000,0.000]
[G58:0.000,0.000,0.000]
[G59:0.000,0.000,0.000]
[G28:0.000,0.000,0.000]
[G30:0.000,0.000,0.000]
[G92:0.000,0.000,0.000]
[TLO:0.000]
[PRB:0.000,0.000,0.000:0]
ok
N0 G4P0.005
ok
\$\$
\$0=10
\$1=255
\$2=0
\$3=2
\$4=0
\$5=0
\$6=0
\$10=255
\$11=0.020
\$12=0.010
\$13=0
\$20=0
\$21=0
\$22=1
\$23=0
\$24=100.000
\$25=2000.000
\$26=25
\$27=3.000
\$30=1000
\$31=0
\$32=0
\$100=40.000
\$101=40.000
\$102=200.000
\$110=10000.000
\$111=10000.000
\$112=1000.000
\$120=500.000
\$121=500.000
\$122=270.000

\$130=845.000

\$131=850.000

\$132=95.000

ok

M56P0

ok

\$J=G53X-803.9250Y-627.1000Z-3.0000F6000.0

ok

\$J=G53X-803.9250Y-627.1000Z-11.0000F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-19.0000F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-27.0000F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-35.0000F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-43.0000F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-51.0000F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-59.0000F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-67.0000F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-75.0000F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-83.0000F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-91.0000F1500.0

ok

🔍

N0 G4P0

ok

\$J=G53X-803.9250Y-627.1000Z-52.3450F1500.0

ok

🔍

N0 G4P0

ok

\$J=G53X-803.9250Y-627.1000Z-48.5350F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-48.5600F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-48.5850F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-48.6100F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-48.6350F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-48.8850F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-49.1350F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-49.3850F1500.0

ok

\$J=G53X-803.9250Y-627.1000Z-49.6350F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-49.8850F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-50.1350F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-50.3850F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-50.6350F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-50.8850F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-51.1350F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-51.3850F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-51.6350F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-51.8850F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.1350F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.3850F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.6350F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.6600F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.6850F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.7100F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.7350F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.7600F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.7850F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.8100F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.8350F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.8600F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.8850F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-52.9100F1500.0
ok
⓪
N0 G4P0
ok
N0 G4P0.005
ok
M56P0

ok
N0 M5
ok
G92.1
ok
G54
ok
G10L2P1X0Y0Z0
ok
G21
ok
G49
ok
G90
ok
\$G
[GC:G0 G54 G17 G21 G90 G94 M5 M9 T0 F0 S0]
ok
\$#
[G54:0.000,0.000,0.000]
[G55:0.000,0.000,0.000]
[G56:0.000,0.000,0.000]
[G57:0.000,0.000,0.000]
[G58:0.000,0.000,0.000]
[G59:0.000,0.000,0.000]
[G28:0.000,0.000,0.000]
[G30:0.000,0.000,0.000]
[G92:0.000,0.000,0.000]
[TL0:0.000]
[PRB:0.000,0.000,0.000:0]
ok
N0 G4P0.005
ok
\$\$
\$0=10
\$1=255
\$2=0
\$3=2
\$4=0
\$5=0
\$6=0
\$10=255
\$11=0.020
\$12=0.010
\$13=0
\$20=0
\$21=0
\$22=1
\$23=0
\$24=100.000
\$25=2000.000
\$26=25
\$27=3.000
\$30=1000

\$31=0
\$32=0
\$100=40.000
\$101=40.000
\$102=200.000
\$110=10000.000
\$111=10000.000
\$112=1000.000
\$120=500.000
\$121=500.000
\$122=270.000
\$130=845.000
\$131=850.000
\$132=95.000
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0 G4P0.005
ok
N4 G4P0.005
ok
N5 G4P0.005
ok
N7G0Z-5.0000
ok
M56P1
ok
N9 M5
ok
N9 G4P0.25
ok
N11 G4P0.005
ok
M56P0
ok
N11 M5
ok
N11 G4P0.25
ok
N11G0Z-5.0000
ok
N11G0X-414.5000Y-819.0000
ok
N11 G4P0.005
ok
N11 G4P0.005
ok
M56P0
ok
N11 M5

ok
N11G0Z-5.0000
ok
N11G0X-6.1250Y-800.4750Z-5.0000
ok
N11G0Z-15.0000
ok
N11G38.2Z-155.0000F800.0
[PRB:-6.125,-800.475,-67.465:1]
ok
N11 G4P0.005
ok
N11G0Z-63.4650
ok
N11G38.2Z-218.4650F50.0
[PRB:-6.125,-800.475,-67.430:1]
ok
N11 G4P0.005
ok
N11G0Z-5.0000
ok
N11 G4P0.005
ok
N11G0X-414.5000
ok
M56P1
ok
N12 M3S18000
ok
N12 G4P0.25
ok
N14G0X-700.7360Y-619.9550
ok
N15G0Z-49.1150
ok
N16G1Z-53.9410F304.8
ok
N17G1Y-480.2600F2286.0
ok
N18G1X-611.9510Y-480.2570
ok
N19G1X-611.8410Y-480.2610
ok
N20G1X-611.8380Y-619.8470
ok
N21G1X-611.8420Y-619.9550
ok
N22G1X-700.7360
ok
N23G1Z-54.9570F304.8
ok
N24G1Y-480.2600F2286.0
ok
N25G1X-611.9510Y-480.2570

ok
N26G1X-611.8410Y-480.2610
ok
N27G1X-611.8380Y-619.8470
ok
N28G1X-611.8420Y-619.9550
ok
N29G1X-700.7360
ok
N30G1Z-55.9730F304.8
ok
N31G1Y-480.2600F2286.0
ok
N32G1X-611.9510Y-480.2570
ok
N33G1X-611.8410Y-480.2610
ok
N34G1X-611.8380Y-619.8470
ok
N35G1X-611.8420Y-619.9550
ok
N36G1X-700.7360
ok
N37G1Z-56.9890F304.8
ok
N38G1Y-480.2600F2286.0
ok
N39G1X-611.9510Y-480.2570
ok
N40G1X-611.8410Y-480.2610
ok
N41G1X-611.8380Y-619.8470
ok
N42G1X-611.8420Y-619.9550
ok
N43G1X-700.7360
ok
N44G1Z-58.0050F304.8
ok
N45G1Y-480.2600F2286.0
ok
N46G1X-611.9510Y-480.2570
ok
N47G1X-611.8410Y-480.2610
ok
N48G1X-611.8380Y-619.8470
ok
N49G1X-611.8420Y-619.9550
ok
N50G1X-700.7360
ok
N51G1Z-49.1150
ok
N52G0X-580.0860

ok
N53G1Z-53.9410F304.8
[MSG:Check Door]
[MSG:Check Door]
[MSG:Check Door]
[MSG:Check Door]
[MSG:Check Door]
[MSG:Check Door]
GRBL_FEEDHOLD
GRBL_RESET
ok
Grbl 1.1f ['\$' for help]
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
\$h
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
G92.1
ok
G54
ok
G10L2P1X0Y0Z0
ok
G21
ok
G49
ok
G90
ok
\$G
[GC:G0 G54 G17 G21 G90 G94 M5 M9 T0 F0 S0]
ok
\$#
[G54:0.000,0.000,0.000]
[G55:0.000,0.000,0.000]
[G56:0.000,0.000,0.000]
[G57:0.000,0.000,0.000]

[G58:0.000,0.000,0.000]
[G59:0.000,0.000,0.000]
[G28:0.000,0.000,0.000]
[G30:0.000,0.000,0.000]
[G92:0.000,0.000,0.000]
[TLO:0.000]
[PRB:0.000,0.000,0.000:0]

ok

N0 G4P0.005

ok

\$\$

\$0=10

\$1=255

\$2=0

\$3=2

\$4=0

\$5=0

\$6=0

\$10=255

\$11=0.020

\$12=0.010

\$13=0

\$20=0

\$21=0

\$22=1

\$23=0

\$24=100.000

\$25=2000.000

\$26=25

\$27=3.000

\$30=1000

\$31=0

\$32=0

\$100=40.000

\$101=40.000

\$102=200.000

\$110=10000.000

\$111=10000.000

\$112=1000.000

\$120=500.000

\$121=500.000

\$122=270.000

\$130=845.000

\$131=850.000

\$132=95.000

ok

GRBL_RESET

Grbl 1.1f ['\$' for help]

[MSG:'\$H'|'\$X' to unlock]

\$X

[MSG:Caution: Unlocked]

ok

N0 G4P0.005

ok

M56P0
ok
N0 M5
ok
G92.1
ok
G54
ok
G10L2P1X0Y0Z0
ok
G21
ok
G49
ok
G90
ok
\$G
[GC:G0 G54 G17 G21 G90 G94 M5 M9 T0 F0 S0]
ok
\$#
[G54:0.000,0.000,0.000]
[G55:0.000,0.000,0.000]
[G56:0.000,0.000,0.000]
[G57:0.000,0.000,0.000]
[G58:0.000,0.000,0.000]
[G59:0.000,0.000,0.000]
[G28:0.000,0.000,0.000]
[G30:0.000,0.000,0.000]
[G92:0.000,0.000,0.000]
[TL0:0.000]
[PRB:0.000,0.000,0.000:0]
ok
N0 G4P0.005
ok
\$\$
\$0=10
\$1=255
\$2=0
\$3=2
\$4=0
\$5=0
\$6=0
\$10=255
\$11=0.020
\$12=0.010
\$13=0
\$20=0
\$21=0
\$22=1
\$23=0
\$24=100.000
\$25=2000.000
\$26=25
\$27=3.000

\$30=1000
\$31=0
\$32=0
\$100=40.000
\$101=40.000
\$102=200.000
\$110=10000.000
\$111=10000.000
\$112=1000.000
\$120=500.000
\$121=500.000
\$122=270.000
\$130=845.000
\$131=850.000
\$132=95.000
ok
M56P0
ok
N0 M5
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
\$h
ok
N0 G4P0.005
ok
N0 M5
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0 G4P0.25
ok
N0G0Z-5.0000
ok
N0G0X-414.5000Y-819.0000
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0G0Z-5.0000
ok

N0G0X-6.1250Y-800.4750Z-5.0000
ok
N0G0Z-15.0000
ok
N0G38.2Z-155.0000F800.0
[PRB:-6.125,-800.475,-72.820:1]
ok
N0 G4P0.005
ok
N0G0Z-68.7950
ok
N0G38.2Z-223.7950F50.0
[PRB:-6.125,-800.475,-72.790:1]
ok
N0 G4P0.005
ok
N0G0Z-5.0000
ok
N0 G4P0.005
ok
N0G0X-414.5000
ok
N0 G4P0.005
ok
M56P0
ok
\$J=G53X-803.9250Y-627.1000Z-5.0000F6000.0
ok
\$J=G53X-803.9250Y-627.1000Z-13.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-21.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-29.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-37.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-45.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-53.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-61.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-69.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-77.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-85.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-93.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-95.0000F1500.0
ok
⓪
N0 G4P0

ok
\$J=G53X-803.9250Y-627.1000Z-58.0100F1500.0
ok
?
N0 G4P0
ok
\$J=G53X-803.9250Y-627.1000Z-58.6850F1500.0
ok
?
N0 G4P0
ok
N0 G4P0.005
ok
N0G38.2X-813.9250F100.0
[PRB:-809.125,-627.100,-51.360:1]
ok
N0 G4P0.005
ok
N0G1X-808.7750F300.0
ok
N0 G4P0.005
ok
N0G38.2X-788.7750F100.0
ALARM:4
GRBL_RESET
ok
Grbl 1.1f ['\$' for help]
[MSG: '\$H' | '\$X' to unlock]
\$X
[MSG:Caution: Unlocked]
ok
N0 G4P0.005
ok
G92.1
ok
G54
ok
G10L2P1X0Y0Z0
ok
G21
ok
G49
ok
G90
ok
\$G
[GC:G0 G54 G17 G21 G90 G94 M5 M9 M56 T0 F0 S0]
ok
\$#
[G54:0.000,0.000,0.000]
[G55:0.000,0.000,0.000]
[G56:0.000,0.000,0.000]
[G57:0.000,0.000,0.000]
[G58:0.000,0.000,0.000]

[G59:0.000,0.000,0.000]
[G28:0.000,0.000,0.000]
[G30:0.000,0.000,0.000]
[G92:0.000,0.000,0.000]
[TL0:0.000]
[PRB:0.000,0.000,0.000:0]
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
G92.1
ok
G54
ok
G10L2P1X0Y0Z0
ok
G21
ok
G49
ok
G90
ok
\$G
[GC:G0 G54 G17 G21 G90 G94 M5 M9 T0 F0 S0]
ok
\$#
[G54:0.000,0.000,0.000]
[G55:0.000,0.000,0.000]
[G56:0.000,0.000,0.000]
[G57:0.000,0.000,0.000]
[G58:0.000,0.000,0.000]
[G59:0.000,0.000,0.000]
[G28:0.000,0.000,0.000]
[G30:0.000,0.000,0.000]
[G92:0.000,0.000,0.000]
[TL0:0.000]
[PRB:0.000,0.000,0.000:0]
ok
N0 G4P0.005
ok
\$\$
\$0=10
\$1=255
\$2=0
\$3=2
\$4=0
\$5=0
\$6=0
\$10=255
\$11=0.020
\$12=0.010

\$13=0
\$20=0
\$21=0
\$22=1
\$23=0
\$24=100.000
\$25=2000.000
\$26=25
\$27=3.000
\$30=1000
\$31=0
\$32=0
\$100=40.000
\$101=40.000
\$102=200.000
\$110=10000.000
\$111=10000.000
\$112=1000.000
\$120=500.000
\$121=500.000
\$122=270.000
\$130=845.000
\$131=850.000
\$132=95.000
ok
M56P0
ok
N0 M5
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
\$h
ok
N0 G4P0.005
ok
N0 M5
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0 G4P0.25
ok
N0G0Z-5.0000
ok
N0G0X-414.5000Y-819.0000
ok
N0 G4P0.005

ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0G0Z-5.0000
ok
N0G0X-6.1250Y-800.4750Z-5.0000
ok
N0G0Z-15.0000
ok
N0G38.2Z-184.5050F800.0
[PRB:-6.125,-800.475,-72.820:1]
ok
N0 G4P0.005
ok
N0G0Z-68.7950
ok
N0G38.2Z-223.7950F50.0
[PRB:-6.125,-800.475,-72.785:1]
ok
N0 G4P0.005
ok
N0G0Z-5.0000
ok
N0 G4P0.005
ok
N0G0X-414.5000
ok
N0 G4P0.005
ok
M56P0
ok
\$J=G53X-803.9250Y-627.1000Z-5.0000F6000.0
ok
\$J=G53X-803.9250Y-627.1000Z-13.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-21.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-29.0000F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-37.0000F1500.0
ok
N0 G4P0
ok
\$J=G53X-803.9250Y-627.1000Z-24.0100F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-32.0100F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-40.0100F1500.0
ok

\$J=G53X-803.9250Y-627.1000Z-48.0100F1500.0
ok
N0 G4P0
ok
\$J=G53X-803.9250Y-627.1000Z-35.1900F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-43.1900F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-51.1900F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-59.1900F1500.0
ok
\$J=G53X-803.9250Y-627.1000Z-67.1900F1500.0
ok
N0 G4P0
ok
\$J=G53X-803.9250Y-627.1000Z-52.7000F1500.0
ok
N0 G4P0
ok
\$J=G53X-803.9250Y-627.1000Z-56.6950F1500.0
ok
N0 G4P0
ok
N0 G4P0.005
ok
N0G38.2X-813.9250F100.0
[PRB:-808.325,-627.100,-49.370:1]
ok
N0 G4P0.005
ok
N0G1X-808.0000F300.0
ok
N0 G4P0.005
ok
N0G38.2X-788.0000F100.0
[PRB:-799.625,-627.100,-49.370:1]
ok
N0 G4P0.005
ok
N0G1X-799.9750F300.0
ok
N0G1X-803.9750Y-627.1000Z-49.3700F200.0
ok
N0 G4P0.005
ok
N0G38.2Y-637.1000F100.0
[PRB:-803.975,-631.400,-49.370:1]
ok
N0 G4P0.005

ok
N0G1Y-631.0750F300.0
ok
N0 G4P0.005
ok
N0G38.2Y-611.0750F100.0
[PRB:-803.975,-622.775,-49.370:1]
ok
N0 G4P0.005
ok
N0G1Y-623.1000F300.0
ok
N0G1X-803.9750Y-627.0875Z-49.3700F200.0
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
N0G1Z-39.3700F300.0
ok
N0G1X-793.9750Y-617.0875
ok
N0 G4P0.005
ok
N0G38.2Z-51.3700F100.0
[PRB:-793.975,-617.075,-45.295:1]
ok
N0 G4P0.005
ok
N0G1Z-39.2950F300.0
ok
N0 G4P0.5
ok
\$#
[G54:0.000,0.000,0.000]
[G55:0.000,0.000,0.000]
[G56:0.000,0.000,0.000]
[G57:0.000,0.000,0.000]
[G58:0.000,0.000,0.000]
[G59:0.000,0.000,0.000]
[G28:0.000,0.000,0.000]
[G30:0.000,0.000,0.000]
[G92:0.000,0.000,0.000]
[TLO:0.000]
[PRB:-793.975,-617.075,-45.295:1]
ok
\$G
[GC:G1 G54 G17 G21 G90 G94 M5 M9 T0 F300 S0]
ok
⓪
N0 G4P0
ok
N0 G4P0.005
ok

M56P0
ok
N0 M5
ok
G92.1
ok
G54
ok
G10L2P1X0Y0Z0
ok
G21
ok
G49
ok
G90
ok
\$G
[GC:G1 G54 G17 G21 G90 G94 M5 M9 T0 F300 S0]
ok
\$#
[G54:0.000,0.000,0.000]
[G55:0.000,0.000,0.000]
[G56:0.000,0.000,0.000]
[G57:0.000,0.000,0.000]
[G58:0.000,0.000,0.000]
[G59:0.000,0.000,0.000]
[G28:0.000,0.000,0.000]
[G30:0.000,0.000,0.000]
[G92:0.000,0.000,0.000]
[TL0:0.000]
[PRB:-793.975,-617.075,-45.295:1]
ok
N0 G4P0.005
ok
\$\$
\$0=10
\$1=255
\$2=0
\$3=2
\$4=0
\$5=0
\$6=0
\$10=255
\$11=0.020
\$12=0.010
\$13=0
\$20=0
\$21=0
\$22=1
\$23=0
\$24=100.000
\$25=2000.000
\$26=25
\$27=3.000

\$30=1000
\$31=0
\$32=0
\$100=40.000
\$101=40.000
\$102=200.000
\$110=10000.000
\$111=10000.000
\$112=1000.000
\$120=500.000
\$121=500.000
\$122=270.000
\$130=845.000
\$131=850.000
\$132=95.000
ok
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0 G4P0.005
ok
N4 G4P0.005
ok
N5 G4P0.005
ok
N7G0Z-5.0000
ok
M56P1
ok
N9 M5
ok
N9 G4P0.25
ok
N11 G4P0.005
ok
M56P0
ok
N11 M5
ok
N11 G4P0.25
ok
N11G0Z-5.0000
ok
N11G0X-414.5000Y-819.0000
ok
N11 G4P0.005
ok
N11 G4P0.005
ok
M56P0
ok

N11 M5
ok
N11G0Z-5.0000
ok
N11G0X-6.1250Y-800.4750Z-5.0000
ok
N11G0Z-15.0000
ok
N11G38.2Z-155.0000F800.0
[PRB:-6.125,-800.475,-68.005:1]
ok
N11 G4P0.005
ok
N11G0Z-63.9950
ok
N11G38.2Z-218.9950F50.0
[PRB:-6.125,-800.475,-67.975:1]
ok
N11 G4P0.005
ok
N11G0Z-5.0000
ok
N11 G4P0.005
ok
N11G0X-414.5000
ok
M56P1
ok
N12 M3S18000
ok
N12 G4P0.25
ok
N14G0X-700.7860Y-619.9300
ok
N15G0Z-49.6750
ok
N16G1Z-54.5010F304.8
ok
N17G1Y-480.2350F2286.0
ok
N18G1X-612.0010Y-480.2320
ok
N19G1X-611.8910Y-480.2360
ok
N20G1X-611.8880Y-619.8220
ok
N21G1X-611.8920Y-619.9300
ok
N22G1X-700.7860
ok
N23G1Z-55.5170F304.8
ok
N24G1Y-480.2350F2286.0
ok

N25G1X-612.0010Y-480.2320
ok
N26G1X-611.8910Y-480.2360
ok
N27G1X-611.8880Y-619.8220
ok
N28G1X-611.8920Y-619.9300
ok
N29G1X-700.7860
ok
N30G1Z-56.5330F304.8
ok
N31G1Y-480.2350F2286.0
[MSG:Check Door]
[MSG:Check Door]
[MSG:Check Door]
[MSG:Check Door]
[MSG:Check Door]
[MSG:Check Door]
[MSG:Check Door]
GRBL_FEEDHOLD
GRBL_RESET
ok
Grbl 1.1f ['\$' for help]
N0 G4P0.005
ok
M56P0
ok
N0 M5
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
N0 G4P0.005
ok
\$h